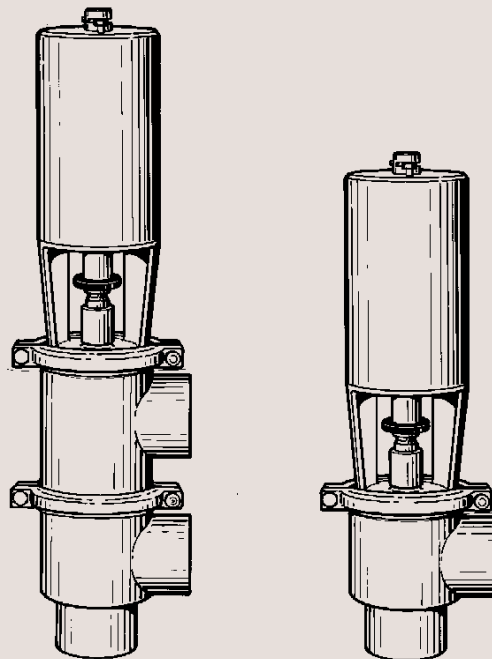




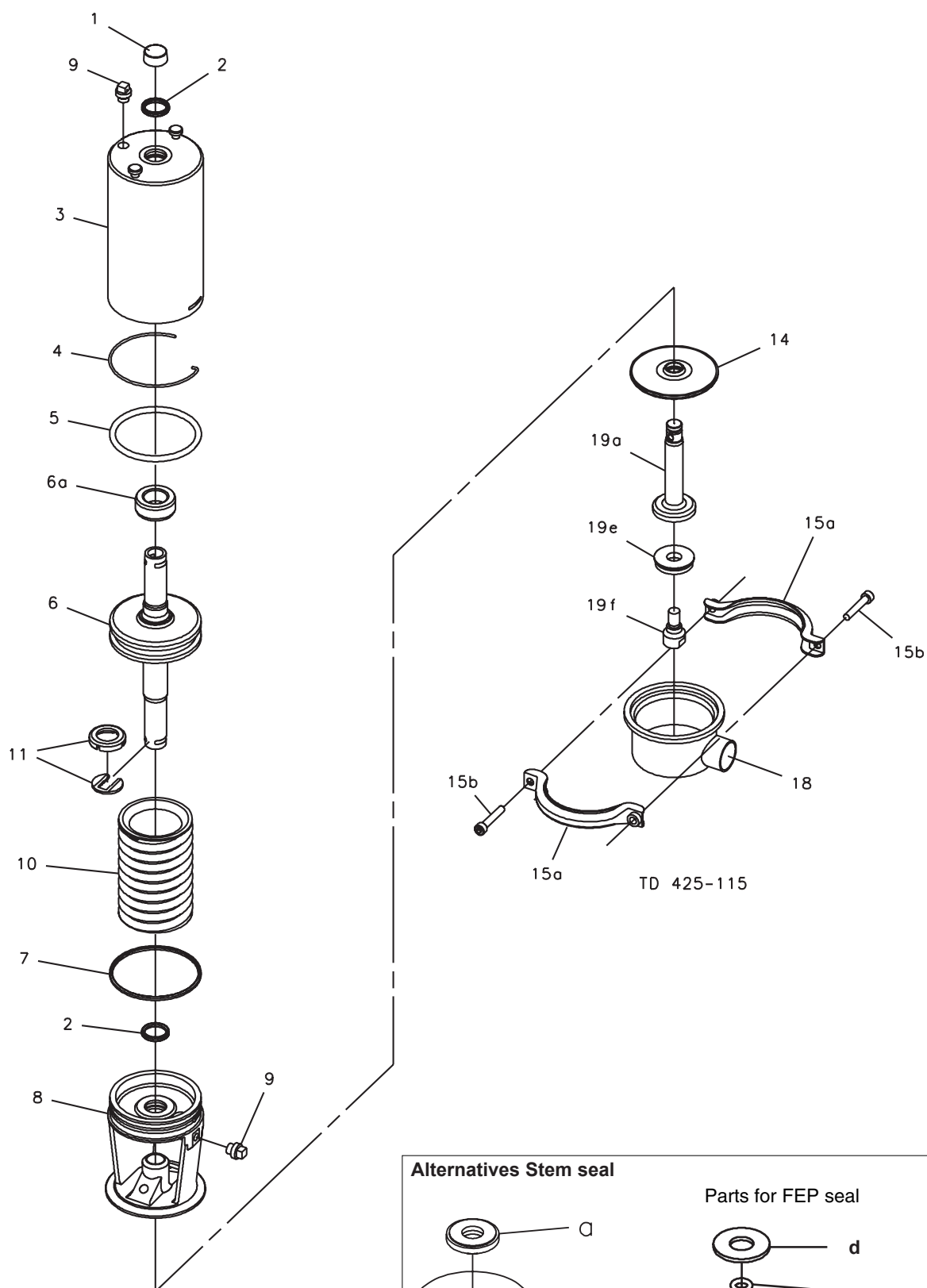
Spare Parts

SRC Sanitary Remote-Controlled Valve

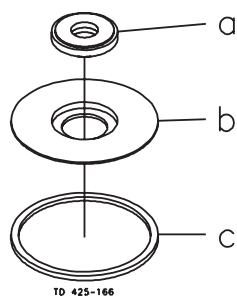


Sanitary Remote Controlled Valve Stop Valve - 25 mm/DN25 - Type SRC

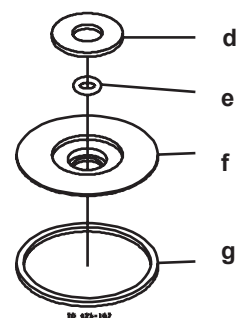
2



Alternatives Stem seal



Parts for FEP seal



14

Sanitary Remote Controlled Valve Stop Valve - 25 mm/DN25 - Type SRC

ACTUATOR

Pos.	Qty	Denomination	DN25 25 mm
		Actuator -1, complete (NO)	9612-6087-01
		Actuator -2, complete (NC)	9612-6087-02
		Actuator -3, complete (A/A)	9612-6087-03
1	1	Cap	31801-0525-6
2Δ	2	O-ring	223406-25
3	1	Cylinder	31353-0139-1
4Δ	1	Lock Wire	31353-0151-1
5Δ	1	O-ring	223401-74
6	1	Piston -1, -2	31353-0621-1
	1	Piston -3	31353-0621-2
6a	1	Stop ring	9612-6021-01
7Δ	1	O-ring	9611-99-0396
8	1	Bonnet	31353-0133-1
9*	2	Plug	31353-0154-1
10a*	1	Spring assembly (standard black)	31353-0625-1
11Δ	1	Clip, complete	31353-0793-1
Δ		Service kit	9611-92-0008

* Only for actuator -1 and -2.

Valve Body Part

Pos.	Qty	Denomination	DN 25 25 mm
Stem Seal			
14Δ	1	Lip seal, EPDM (standard)	31353-0155-1
	1	Lip seal, HNBR	31353-0155-4
	1	Lip seal, FPM	31353-0155-3
Clamp			
15a+b1		Clamps and screws	31320-0027-3
Valve Body			
18	1	Valve body, 2 ports ISO	9612-5987-01
	1	Valve body, 2 ports DIN	9612-5988-01
	1	Valve body, 3 ports ISO	9612-5987-02
	1	Valve body, 3 ports DIN	9612-5988-02
Valve Plug			
19	1	Plug, single, complete EPDM	9612-5998-01
		(standard)	
	1	Plug, single, complete NBR	9612-5998-02
	1	Plug, single, complete FPM	9612-5998-03
a	1	Stem	9612-5995-01
eΔ ●	1	Seal ring, EPDM (standard)	9612-5996-01
	1	Seal ring, NBR	9612-5996-02
	1	Seal ring, FPM	9612-5996-03
	1	Seal ring, PTFE	9612-6279-01
f	1	Screw	9612-5997-01

Pos.	Qty	Denomination	DN 25 25 mm
Valve Body with 0.8 Ra finish inside			
18	1	Valve body, 2 ports ISO	9612-5987-03
	1	Valve body, 2 ports DIN	9612-5988-03
18	1	Valve body, 3 ports ISO	9612-5987-04
	1	Valve body, 3 ports DIN	9612-5988-04
Valve Plug with 0.8 Ra finish			
19	1	Plug, single, complete EPDM	9612-5998-04
		(standard)	
	1	Plug, single, complete NBR	9612-5998-05
	1	Plug, single, complete FPM	9612-5998-06
a	1	Stem	31353-1007-9
f	1	Screw	9612-5997-02
Δ		Service kit EPDM	9611-92-0535
Δ		Service kit NBR	9611-92-0536
Δ		Service kit FPM	9611-92-0537

Parts marked with Δ are included in the service kits

Alternatives

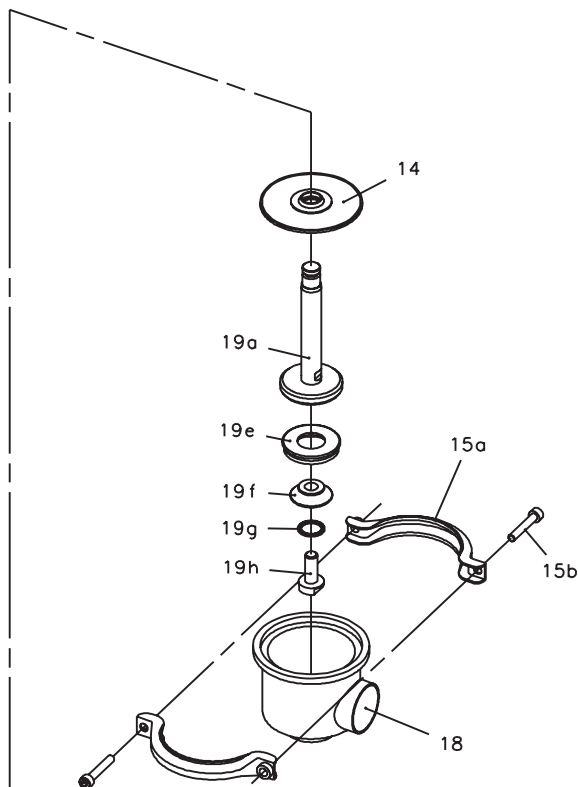
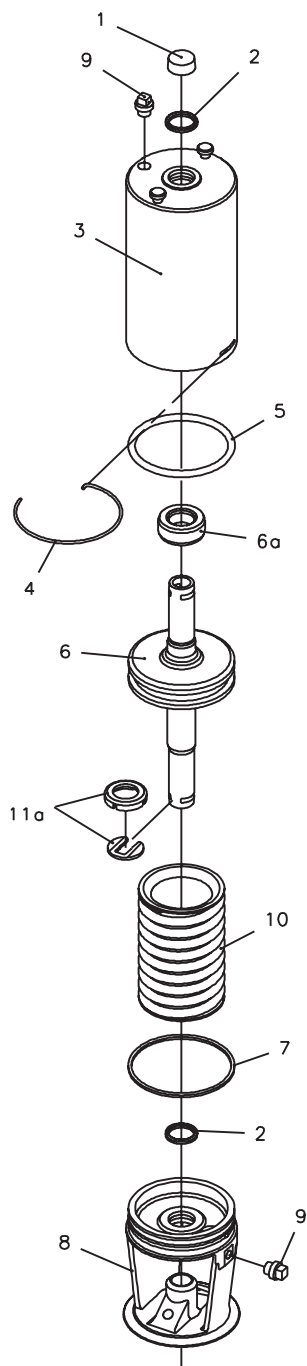
Stem seal			
14	1	Lip seal kit, EPDM (standard)	9611-92-0078
	1	Lip seal kit, NBR	9611-92-0079
	1	Lip seal kit, FPM	9611-92-0080
a●	1	Lip seal, EPDM	9612-2806-01
	1	Lip seal, NBR	9612-2806-02
	1	Lip seal, FPM	9612-2806-03
b	1	Plate	9612-2805-01
c●	1	Seal ring, EPDM	31353-0128-1
	1	Seal ring, NBR	31353-0128-2
	1	Seal ring, FPM	31353-0128-3
Stem seal			
14d	1	Washer	31353-0452-1
e●	1	O-ring FEP/Silicone	9611-99-2909
f	1	Holder	31353-0453-1
g●	1	Valve body packing	31353-0451-1

Service kits special lip seals (marked ●)

●	Service kit EPDM	9611-92-0538
●	Service kit NBR	9611-92-0539
●	Service kit FPM	9611-92-0540
●	Service kit FEP	9611-92-0541

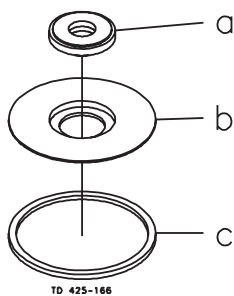
Sanitary Remote Controlled Valve
Stop Valve - 38-101.6 mm/DN40-100 - Type SRC

4



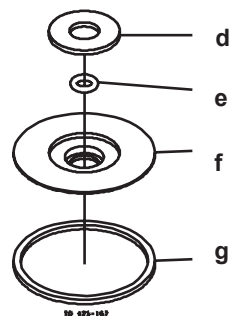
TD 425-132

Alternatives Stem seal



TD 425-166

Parts for FEP seal



TD 425-167

14

Sanitary Remote Controlled Valve

Stop Valve - 38-101.6 mm/DN40-100 - Type SRC

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ACTUATOR

Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6 mm
		Actuator -1, complete (NO) ..	31353-0206-1	31353-0206-1	31353-0206-1	31353-0214-1	31353-0214-1	31353-0214-1
		Actuator -2, complete (NC) ..	31353-0206-2	31353-0206-2	31353-0206-2	31353-0214-2	31353-0214-2	31353-0214-2
		Actuator -3, complete (A/A) ..	31353-0206-3	31353-0206-3	31353-0206-3	31353-0214-3	31353-0214-3	31353-0214-3
1	1	Cap	31801-0525-6	31801-0525-6	31801-0525-6	31801-0525-5	31801-0525-5	31801-0525-5
2Δ	2	O-ring	223406-25	223406-25	223406-25	223406-49	223406-49	223406-49
3	1	Cylinder	31353-0139-1	31353-0139-1	31353-0139-1	31353-0185-1	31353-0185-1	31353-0185-1
4Δ	1	Lock Wire	31353-0151-1	31353-0151-1	31353-0151-1	31353-0189-1	31353-0189-1	31353-0189-1
5Δ	1	O-ring	223401-74	223401-74	223401-74	223401-75	223401-75	223401-75
6	1	Piston -1, -2	31353-0621-1	31353-0621-1	31353-0621-1	31353-0619-1	31353-0619-1	31353-0619-1
	1	Piston -3	31353-0621-2	31353-0621-2	31353-0621-2	31353-0619-2	31353-0619-2	31353-0619-2
6a	1	Stop ring	31353-1217-2	31353-1217-2	31353-1217-2			
		(only for actuator-3)						
7Δ	1	O-ring	9611-99-0396	9611-99-0396	9611-99-0396	223406-17	223406-17	223406-17
8	1	Bonnet	31353-0133-1	31353-0133-1	31353-0133-1	31353-0190-1	31353-0190-1	31353-0190-1
9*	2	Plug	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1
10a*	1	Spring assembly	31353-0625-1	31353-0625-1	31353-0625-1	31353-0622-1	31353-0622-1	31353-0622-1
		(standard black)						
10b*	1	Spring assembly with	31353-0625-2	31353-0625-2	31353-0625-2	31353-0622-2	31353-0622-2	31353-0622-2
		extra strong spring (white).						
11aΔ	1	Clip, complete	31353-0793-1	31353-0793-1	31353-0793-1	31353-0793-2	31353-0793-2	31353-0793-2
		(period 84.08-)						
11b	1	Clip, (period 68.02 - 84.07) ..	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1
Δ		Service kit	9611-92-0008	9611-92-0008	9611-92-0008	9611-92-0009	9611-92-0009	9611-92-0009
		* Only for actuator -1 and -2.						

Alternatives

Special actuator (dia 133mm) -1, complete (NO)	31353-0504-1	31353-0504-1	31353-0504-1			
Special actuator (dia 133mm) -2, complete (NC)	31353-0504-2	31353-0504-2	31353-0504-2			
Special actuator (dia 133mm) -3, complete (A/A)	31353-0504-3	31353-0504-3	31353-0504-3			

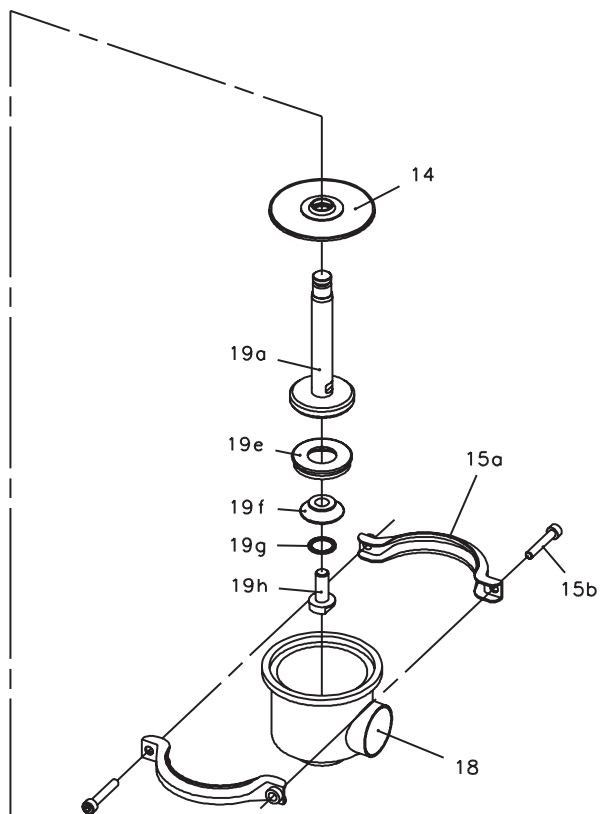
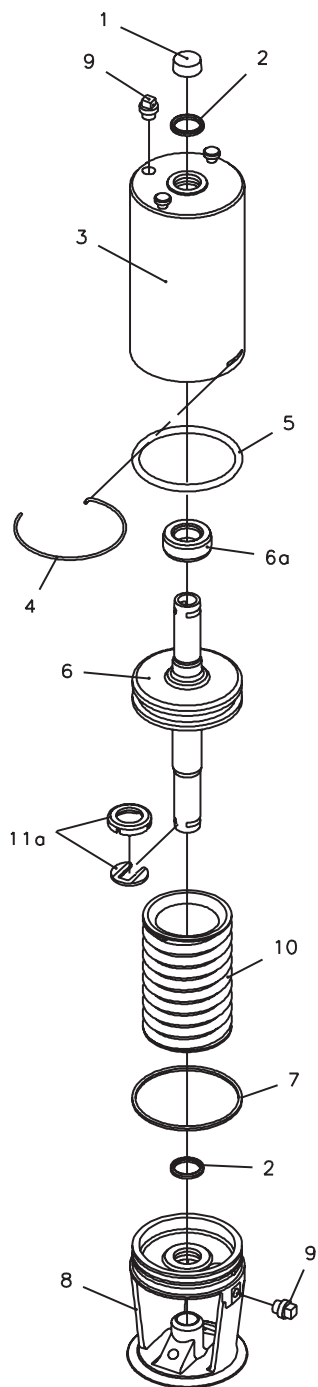
Valve Body Part

Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6 mm
Stem Seal								
14Δ	1	Lip seal, EPDM	31353-0155-1	31353-0155-1	31353-0155-1	31353-0188-1	31353-0188-1	31353-0188-1
		(standard)						
	1	Lip seal, NBR	31353-0155-2	31353-0155-2	31353-0155-2	31353-0188-2	31353-0188-2	31353-0188-2
	1	Lip seal, FPM	31353-0155-3	31353-0155-3	31353-0155-3	31353-0188-3	31353-0188-3	31353-0188-3
Clamp								
15a+b	1	Clamps and screws	31320-0027-3	31320-0027-3	31320-0027-3	31320-0027-2	31320-0027-2	31320-0027-2
		(Period 9209-)						
15a	2	Clamp half	31320-0022-1	31320-0022-1	31320-0022-1	31320-0021-1	31320-0021-1	31320-0021-1
		(Period -9209)						
15b	2	Screw (Period -9209)	2210936-18	2210936-18	2210936-18	2210936-18	2210936-18	2210936-18
Valve Body								
18	1	Valve body, 2 ports ISO	31353-0375-1	31353-0376-1	31353-0380-1	31353-0381-1		31353-0026-1
	1	Valve body, 2 ports DIN	9612-0940-01	9612-0941-01	9612-0942-01		9612-0943-01	9612-0944-01
18	1	Valve body, 3 ports ISO	31353-0375-6	31353-0376-6	31353-0380-6	31353-0381-6		31353-0026-6
	1	Valve body, 3 ports DIN	9612-0940-02	9612-0941-02	9612-0942-02		9612-0943-02	9612-0944-02

Sanitary Remote Controlled Valve Stop Valve - 38-101.6 mm/DN40-100 - Type SRC

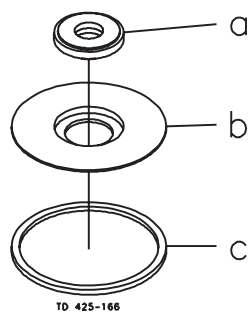
6

(Same drawing as on page 4)

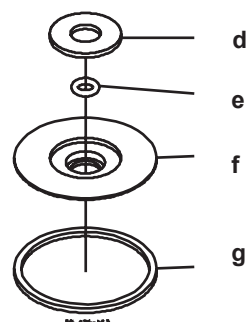


TD 425-132

Alternatives Stem seal



Parts for FEP seal



14

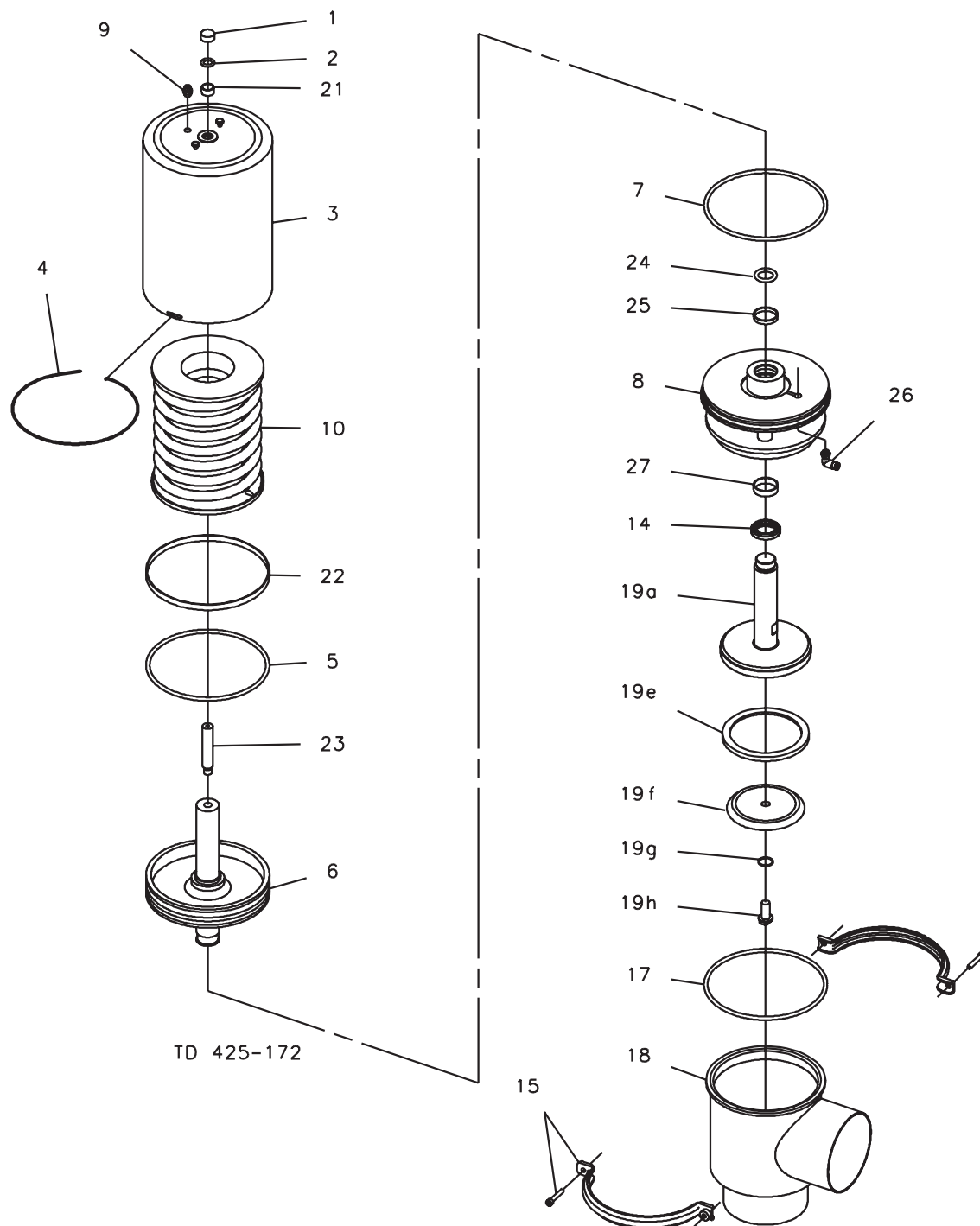
Sanitary Remote Controlled Valve

Stop Valve - 38-101.6 mm/DN40-100 - Type SRC

Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6mm
Valve Plug								
19	1	Plug, single, complete EPDM (standard)	31353-0330-1	31353-0331-1	31353-0332-1	31353-0333-1	31353-0333-4	31353-0334-1
	1	Plug, single, complete NBR ..	31353-0330-2	31353-0331-2	31353-0332-2	31353-0333-2	31353-0333-5	31353-0334-2
	1	Plug, single, complete FPM ..	31353-0330-3	31353-0331-3	31353-0332-3	31353-0333-3	31353-0333-6	31353-0334-3
a	1	Stem	31353-0340-1	31353-0377-1	31353-0378-1	31353-0341-1	31353-0341-2	31353-0379-1
eΔ ●	1	Seal ring, EPDM (standard)	31353-0320-1	31353-0321-1	31353-0322-1	31353-0324-1	9612-0950-01	31353-0325-1
	1	Seal ring, NBR	31353-0320-2	31353-0321-2	31353-0322-2	31353-0324-2	9612-0950-02	31353-0325-2
	1	Seal ring, FPM	31353-0320-3	31353-0321-3	31353-0322-3	31353-0324-3	9612-0950-03	31353-0325-3
	1	Packing PTFE	31353-1211-1	31353-1212-1	31353-1213-1	31353-1214-1	31353-1225-1	31353-1215-1
f	1	Washer	31353-0357-1	31353-0358-1	31353-0359-1	31353-0360-1	31353-0360-2	31353-0361-1
gΔ ●	1	O-ring, EPDM (standard)	990034-01	990034-01	990034-01	990034-01	990034-01	990034-01
	1	O-ring, NBR	223404-21	223404-21	223404-21	223404-21	223404-21	223404-21
	1	O-ring, FPM	223404-35	223404-35	223404-35	223404-35	223404-35	223404-35
	1	Seal ring, PTFE	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01
h	1	Screw	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1
Valve Body with 0.8 Ra finish inside								
18	1	Valve body, 2 ports ISO	31353-0375-2	31353-0376-2	31353-0380-2	31353-0381-2		31353-0026-2
	1	Valve body, 2 ports DIN	9612-0940-03	9612-0941-03	9612-0942-03		9612-0943-03	9612-0944-03
18	1	Valve body, 3 ports ISO	31353-0375-3	31353-0376-3	31353-0380-3	31353-0381-3		31353-0026-3
	1	Valve body, 3 ports DIN	9612-0940-04	9612-0941-04	9612-0942-04		9612-0943-04	9612-0944-04
Valve Plug with 0.8 Ra finish								
19	1	Plug, single, complete EPDM (standard)	31353-1090-1	31353-1091-1	31353-1092-1	31353-1093-1	31353-1093-4	31353-1094-1
	1	Plug, single, complete NBR ..	31353-1090-2	31353-1091-2	31353-1092-2	31353-1093-2	31353-1093-5	31353-1094-2
	1	Plug, single, complete FPM ..	31353-1090-3	31353-1091-3	31353-1092-3	31353-1093-3	31353-1093-6	31353-1094-3
a	1	Stem	31353-1007-1	31353-1007-2	31353-1007-3	31353-1007-4	31353-1007-8	31353-1007-5
f	1	Washer	31353-1010-1	31353-1010-2	31353-1010-3	31353-1010-4	31353-1010-6	31353-1010-5
h	1	Screw	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1
Δ		Service kit EPDM	9611-92-0010	9611-92-0013	9611-92-0016	9611-92-0019	9611-92-0105	9611-92-0022
Δ		Service kit NBR	9611-92-0011	9611-92-0014	9611-92-0017	9611-92-0020	9611-92-0106	9611-92-0023
Δ		Service kit FPM	9611-92-0012	9611-92-0015	9611-92-0018	9611-92-0021	9611-92-0107	9611-92-0024
Parts marked with Δ are included in the service kits								
Alternatives								
Stem seal								
14	1	Lip seal kit, EPDM	9611-92-0078	9611-92-0078	9611-92-0078	9611-92-0142	9611-92-0142	9611-92-0142
	1	Lip seal kit, NBR	9611-92-0079	9611-92-0079	9611-92-0079	9611-92-0143	9611-92-0143	9611-92-0143
	1	Lip seal kit, FPM	9611-92-0080	9611-92-0080	9611-92-0080	9611-92-0144	9611-92-0144	9611-92-0144
a ●	1	Lip seal, EPDM	9612-2806-01	9612-2806-01	9612-2806-01	9612-3088-01	9612-3088-01	9612-3088-01
	1	Lip seal, NBR	9612-2806-02	9612-2806-02	9612-2806-02	9612-3088-02	9612-3088-02	9612-3088-02
	1	Lip seal, FPM	9612-2806-03	9612-2806-03	9612-2806-03	9612-3088-03	9612-3088-03	9612-3088-03
b	1	Plate	9612-2805-01	9612-2805-01	9612-2805-01	9612-3087-01	9612-3087-01	9612-3087-01
c ●	1	Seal ring, EPDM	31353-0128-1	31353-0128-1	31353-0128-1	31353-0205-1	31353-0205-1	31353-0205-1
	1	Seal ring, NBR	31353-0128-2	31353-0128-2	31353-0128-2	31353-0205-2	31353-0205-2	31353-0205-2
	1	Seal ring, FPM	31353-0128-3	31353-0128-3	31353-0128-3	31353-0205-3	31353-0205-3	31353-0205-3
Stem seal								
14d	1	Washer	31353-0452-1	31353-0452-1	31353-0452-1	31353-0452-2	31353-0452-2	31353-0452-2
e ●	1	O-ring FEP/Silicone	9611-99-2909	9611-99-2909	9611-99-2909	9611-99-2910	9611-99-2910	9611-99-2910
f	1	Holder	31353-0453-1	31353-0453-1	31353-0453-1	31353-0454-1	31353-0454-1	31353-0454-1
g ●	1	Valve body packing	31353-0451-1	31353-0451-1	31353-0451-1	31353-0451-2	31353-0451-2	31353-0451-2
Service kits special lip seals (marked ●)								
●		Service kit EPDM	9611-92-0447	9611-92-0451	9611-92-0455	9611-92-0459	9611-92-0463	9611-92-0467
●		Service kit NBR	9611-92-0448	9611-92-0452	9611-92-0456	9611-92-0460	9611-92-0464	9611-92-0468
●		Service kit FPM	9611-92-0449	9611-92-0453	9611-92-0457	9611-92-0461	9611-92-0465	9611-92-0469
●		Service kit FEP	9611-92-0450	9611-92-0454	9611-92-0458	9611-92-0462	9611-92-0466	9611-92-0470

Sanitary Remote-Controlled Valve Stop Valve - DN125-150 - Type SRC

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Sanitary Remote-Controlled Valve Stop Valve - DN125-150 - Type SRC

Actuator

Pos.	Qty.	Denomination	NC	NO
		Actuator, complete	9612-4657-01	9612-4657-02
1	1	Cap	9611-99-3060	9611-99-3060
2●	1	O-ring	9611-99-3006	9611-99-3006
3	1	Cylinder	9612-4655-01	9612-4655-01
4●	1	Lock wire	9612-3805-01	9612-3805-01
5●	1	O-ring	9611-99-3008	9611-99-3008
6	1	Piston	9612-4411-01	9612-4411-02
7●	1	O-ring	9611-99-2892	9611-99-2892
8	1	Bonnet	9612-5080-01	9612-5080-01
9	1	Plug	31353-0154-1	31353-0154-1
10	1	Spring packet	9612-4413-01	9612-4413-01
21●	1	Guide ring	9612-2926-16	9612-2926-16
22●	1	Guide ring	9612-2926-23	9612-2926-23
23	1	Top pin	9612-4408-01	9612-4408-01
24●	1	O-ring	9611-99-3012	9611-99-3012
26	1	Air fitting	9611-99-1988	9611-99-1988
25●	1	Guide ring	9612-2926-20	9612-2926-20
27●	1	Guide ring	9612-2926-21	9612-2926-21
●		Service kit	9611-92-0296	9611-92-0296

Parts marked with ● are included in the **service kit**.

Valve Body Part

Pos.	Qty.	Denomination	DN 125	DN 150
14Δ	1	Lip seal, EPDM (standard)	9612-3204-07	9612-3204-07
	1	Lip seal, NBR	9612-3204-08	9612-3204-08
	1	Lip seal, FPM	9612-3204-09	9612-3204-09

Clamp

15	1	Clamp complete	9611-31-105-8	9611-31-105-8
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Valve Body

17Δ	1	Valve body seal ring, EPDM (standard)	9611-99-2937	9611-99-2937
	1	Valve body seal ring, NBR	9611-99-2938	9611-99-2938
	1	Valve body seal ring, FPM	9611-99-2939	9611-99-2939
18	1	Valve body, 2 ports DIN	9612-4405-01	9612-4406-01
	1	Valve body, 3 ports DIN	9612-4405-02	9612-4406-02

Valve Plug

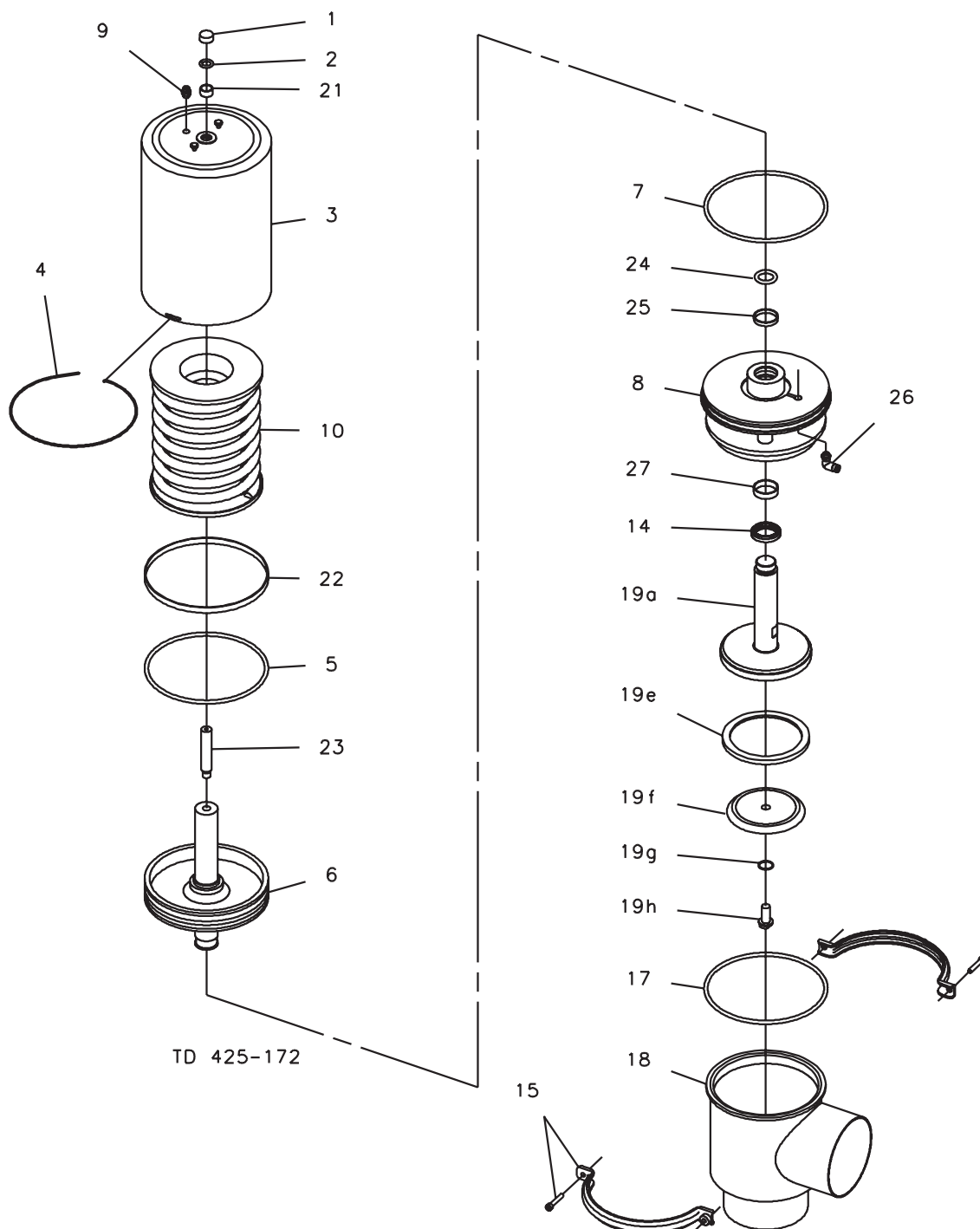
19	1	Plug, single, complete EPDM (standard)	9612-4380-01	9612-4380-04
	1	Plug, single, complete NBR	9612-4380-02	9612-4380-05
	1	Plug, single, complete FPM	9612-4380-03	9612-4380-06
a	1	Stem	9612-4383-01	9612-4383-02
eΔ	1	Seal ring, EPDM (standard)	9612-4385-01	9612-4385-01
	1	Seal ring, NBR	9612-4385-02	9612-4385-02
	1	Seal ring, FPM	9612-4385-03	9612-4385-03
f	1	Washer	9612-4384-01	9612-4384-01
gΔ	1	O-ring, EPDM (standard)	9611-99-2674	9611-99-2674
	1	O-ring, NBR	9611-99-2675	9611-99-2675
	1	O-ring, FPM	9611-99-2676	9611-99-2676
h	1	Screw	9612-4387-01	9612-4387-01

Recommended spare parts: **Service kits**.

Sanitary Remote-Controlled Valve Stop Valve - DN125-150 - Type SRC

(Same drawing as on page 8)

10



Sanitary Remote-Controlled Valve Stop Valve - DN125-150 - Type SRC

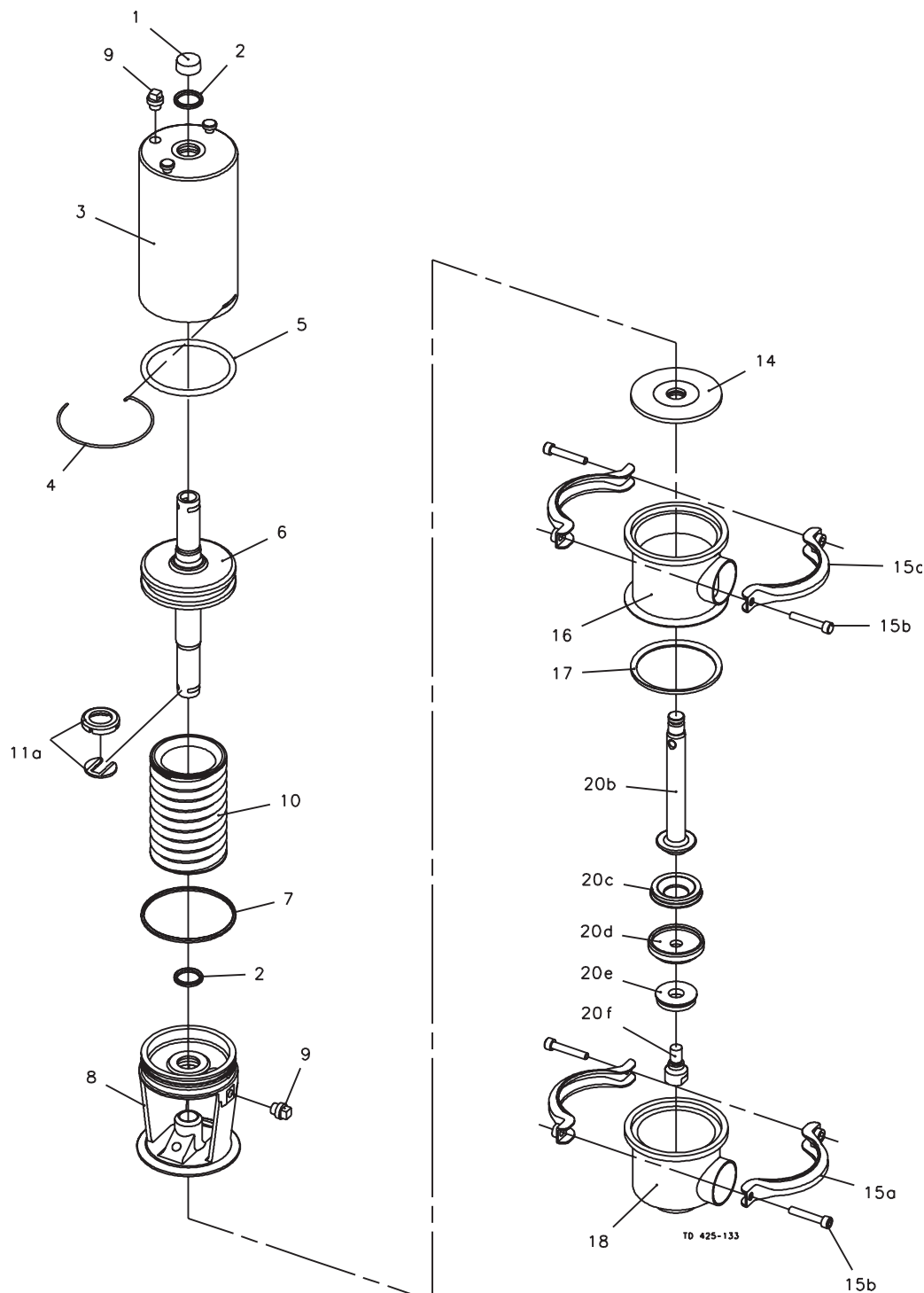
Surface roughness, product wetted parts: $Ra \leq 0.8 \mu m$

Pos.	Qty.	Denomination	DN 125	DN 150
Valve Body				
18	1	Valve body, 2 ports DIN	9612-4405-03	9612-4406-03
	1	Valve body, 3 ports DIN	9612-4405-04	9612-4406-04
Valve Plug				
19	1	Plug,single,complete EPDM (standard)	9612-4380-07	9612-4380-10
	1	Plug,single,complete NBR	9612-4380-08	9612-4380-11
	1	Plug,single,complete FPM	9612-4380-09	9612-4380-12
a	1	Stem	31353-1007-6	31353-1007-7
f	1	Washer	9612-4384-02	9612-4384-02
h	1	Screw	9612-4387-02	9612-4387-02
Δ		Service kit EPDM	9611-92-0355	9611-92-0355
Δ		Service kit NBR	9611-92-0356	9611-92-0356
Δ		Service kit FPM	9611-92-0357	9611-92-0357

Parts marked with Δ are included in the **service kits**

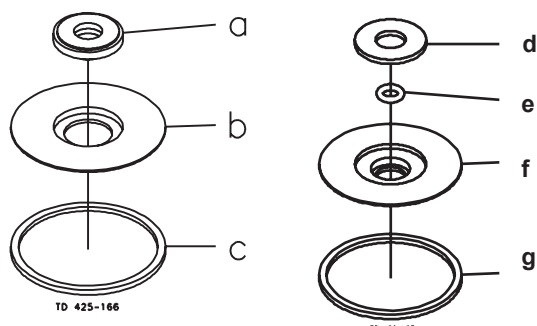
Sanitary Remote-Controlled Valve Change-over Valve - 25 mm/DN25 - Type SRC

12



Alternatives Stem seal

Parts for FEP seal



14

Sanitary Remote-Controlled Valve Change-over Valve - 25 mm/DN25 - Type SRC

13

ACTUATOR

Pos.	Qty	Denomination	DN 25 25 mm
		Actuator -1, complete (NO)	31353-0206-1
		Actuator -2, complete (NC)	31353-0206-2
		Actuator -3, complete (A/A)	31353-0206-3
1	1	Cap	31801-0525-6
2Δ	2	O-ring	223406-25
3	1	Cylinder	31353-0139-1
4Δ	1	Lock Wire	31353-0151-1
5Δ	1	O-ring	223401-74
6	1	Piston -1, -2	31353-0621-1
	1	Piston -3	31353-0621-2
7Δ	1	O-ring	9611-99-0396
8	1	Bonnet	31353-0133-1
9*	2	Plug	31353-0154-1
10a*	1	Spring assembly (standard black) ..	31353-0625-1
10b*	1	Spring assembly with extra strong ..	31353-0625-2
		spring (white).	
11Δ	1	Clip, complete	31353-0793-1
Δ		Service kit	9611-92-0008

* Only for actuator -1 and -2.

Valve Body Part

Pos.	Qty	Denomination	DN 25 25 mm
Stem Seal			
14Δ	1	Lip seal, EPDM (standard)	31353-0155-1
	1	Lip seal, HNBR	31353-0155-4
	1	Lip seal, FPM	31353-0155-3
Clamp			
15a+b2		Clamps and screws (Period 9209-) ..	31320-0027-3
Valve Body			
16	1	Valve body, upper, 1 port ISO	9612-5991-01
	1	Valve body, upper, 1 port DIN	9612-5992-01
16	1	Valve body, upper, 2 ports ISO	9612-5991-02
	1	Valve body, upper, 2 ports DIN	9612-5992-02
17Δ ●	1	Valve body seal ring, EPDM	31353-0128-1
		(standard)	
	1	Valve body seal ring, NBR	31353-0128-2
	1	Valve body seal ring, FPM	31353-0128-3
	1	Valve body packing, PTFE	31353-0451-1
18	1	Valve body, lower, 2 ports ISO	9612-5987-01
	1	Valve body, lower, 2 ports DIN	9612-5988-01
18	1	Valve body, lower, 3 ports ISO	9612-5987-02
	1	Valve body, lower, 3 ports DIN	9612-5988-02
Valve Plug			
20	1	Plug,double,complete EPDM	9612-6006-01
		(standard)	
	1	Plug,double,complete NBR	9612-6006-02
	1	Plug,double,complete FPM	9612-6006-03
b	1	Stem	9612-6004-01
cΔ ●	1	Seal ring, upper, EPDM (standard) ..	31353-0320-1
	1	Seal ring, upper, NBR	31353-0320-2
	1	Seal ring, upper, FPM	31353-0320-3
	1	Packing upper, PTFE	31353-1211-1
d	1	Middle piece	9612-6005-01
eΔ ●	1	Seal ring, lower, EPDM (standard) ..	9612-5996-01
	1	Seal ring, lower, NBR	9612-5996-02
	1	Seal ring, lower, FPM	9612-5996-03
	1	Packing, PTFE	9612-6279-01
f	1	Screw	9612-5997-01

Pos.	Qty	Denomination	DN 25 25 mm
Valve Body with 0.8 Ra finish inside			
16	1	Valve body, upper, 1 port ISO	9612-5991-03
	1	Valve body, upper, 1 port DIN	9612-5992-03
16	1	Valve body, upper, 2 ports ISO	9612-5991-04
	1	Valve body, upper, 2 ports DIN	9612-5992-04
18	1	Valve body, lower, 2 ports ISO	9612-5987-03
	1	Valve body, lower, 2 ports DIN	9612-5988-03
18	1	Valve body, lower, 3 ports ISO	9612-5987-04
	1	Valve body, lower, 3 ports DIN	9612-5988-04
Valve Plug with 0.8 Ra finish			
20	1	Plug,double,complete EPDM	9612-6006-04
		(standard)	
	1	Plug,double,complete NBR	9612-6006-05
	1	Plug,double,complete FPM	9612-6006-06
b	1	Stem	31353-1008-9
d	1	Middle piece	9612-6005-02
f	1	Screw	9612-5997-02
Δ		Service kit EPDM	9611-92-0542
Δ		Service kit NBR	9611-92-0543
Δ		Service kit FPM	9611-92-0544

Parts marked with Δ are included in the service kits.

Alternatives

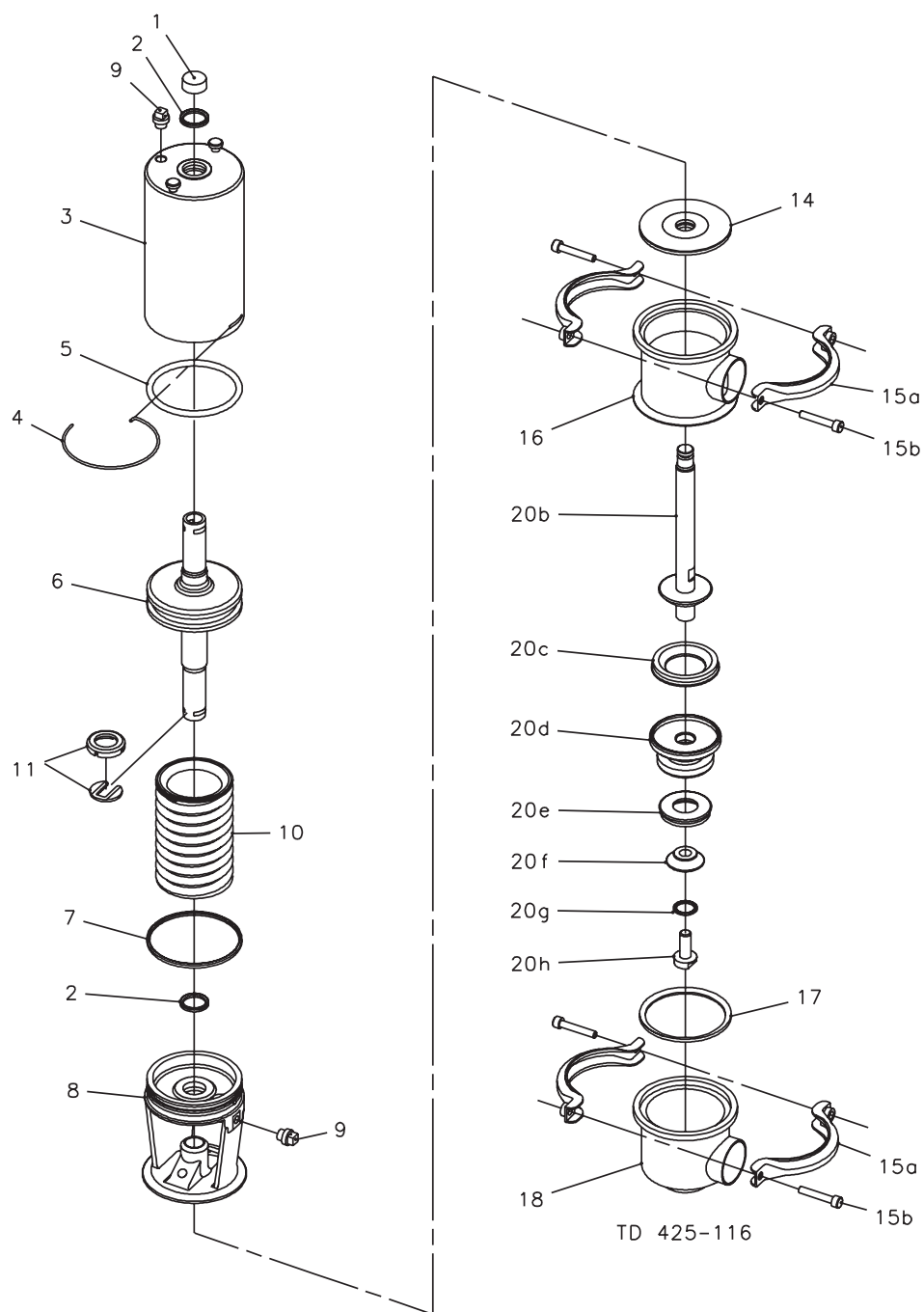
Stem seal			
14	1	Lip seal kit, EPDM (standard)	9611-92-0078
	1	Lip seal kit, NBR	9611-92-0079
	1	Lip seal kit, FPM	9611-92-0080
a●	1	Lip seal, EPDM	9612-2806-01
	1	Lip seal, NBR	9612-2806-02
	1	Lip seal, FPM	9612-2806-03
b	1	Plate	9612-2805-01
c●	1	Seal ring, EPDM	31353-0128-1
	1	Seal ring, NBR	31353-0128-2
	1	Seal ring, FPM	31353-0128-3
Stem seal			
14d	1	Washer	31353-0452-1
e●	1	O-ring FEP/Silicone	9611-99-2909
f	1	Holder	31353-0453-1
g●	1	Valve body packing	31353-0451-1

Service kits special lip seals (marked ●)

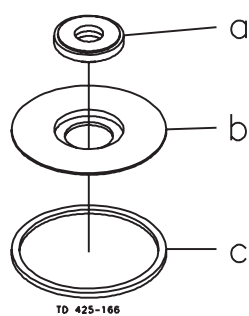
●	Service kit EPDM	9611-92-0545
●	Service kit NBR	9611-92-0546
●	Service kit FPM	9611-92-0547
●	Service kit FEP	9611-92-0548

Sanitary Remote-Controlled Valve Change-over Valve - 38-101.6 mm/DN40-100 - Type SRC

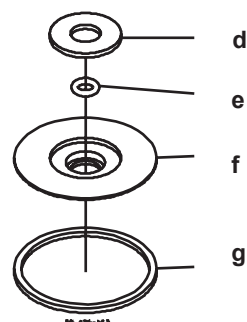
14



Alternatives Stem seal



Parts for FEP seal



14

Sanitary Remote-Controlled Valve

Change-over Valve - 38-101.6 mm/DN40-100 - Type SRC

ACTUATOR

Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6 mm
		Actuator -1, complete (NO)	31353-0206-1	31353-0206-1	31353-0206-1	31353-0214-1	31353-0214-1	31353-0214-1
		Actuator -2, complete (NC)	31353-0206-2	31353-0206-2	31353-0206-2	31353-0214-2	31353-0214-2	31353-0214-2
		Actuator -3, complete (A/A)	31353-0206-3	31353-0206-3	31353-0206-3	31353-0214-3	31353-0214-3	31353-0214-3
1	1	Cap	31801-0525-6	31801-0525-6	31801-0525-6	31801-0525-5	31801-0525-5	31801-0525-5
2Δ	2	O-ring	223406-25	223406-25	223406-25	223406-49	223406-49	223406-49
3	1	Cylinder	31353-0139-1	31353-0139-1	31353-0139-1	31353-0185-1	31353-0185-1	31353-0185-1
4Δ	1	Lock Wire	31353-0151-1	31353-0151-1	31353-0151-1	31353-0189-1	31353-0189-1	31353-0189-1
5Δ	1	O-ring	223401-74	223401-74	223401-74	223401-75	223401-75	223401-75
6	1	Piston -1, -2	31353-0621-1	31353-0621-1	31353-0621-1	31353-0619-1	31353-0619-1	31353-0619-1
	1	Piston -3	31353-0621-2	31353-0621-2	31353-0621-2	31353-0619-2	31353-0619-2	31353-0619-2
7Δ	1	O-ring	9611-99-0396	9611-99-0396	9611-99-0396	223406-17	223406-17	223406-17
8	1	Bonnet	31353-0133-1	31353-0133-1	31353-0133-1	31353-0190-1	31353-0190-1	31353-0190-1
9*	2	Plug	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1	31353-0154-1
10a*	1	Spring assembly	31353-0625-1	31353-0625-1	31353-0625-1	31353-0622-1	31353-0622-1	31353-0622-1
		(standard black)						
10b*	1	Spring assembly with	31353-0625-2	31353-0625-2	31353-0625-2	31353-0622-2	31353-0622-2	31353-0622-2
		extra strong spring (white).						
11aΔ	1	Clip, complete (period 84.08-)	31353-0793-1	31353-0793-1	31353-0793-1	31353-0793-2	31353-0793-2	31353-0793-2
11b	1	Clip, (period 68.02 - 84.07)	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1	31353-0130-1
Δ		Service kit	9611-92-0008	9611-92-0008	9611-92-0008	9611-92-0009	9611-92-0009	9611-92-0009

* Only for actuator -1 and -2.

Alternatives

Special actuator (dia 133mm) -1, complete (NO)	31353-0504-1	31353-0504-1	31353-0504-1
Special actuator (dia 133mm) -2, complete (NC)	31353-0504-2	31353-0504-2	31353-0504-2
Special actuator (dia 133mm) -3, complete (A/A)	31353-0504-3	31353-0504-3	31353-0504-3

Valve Body Part

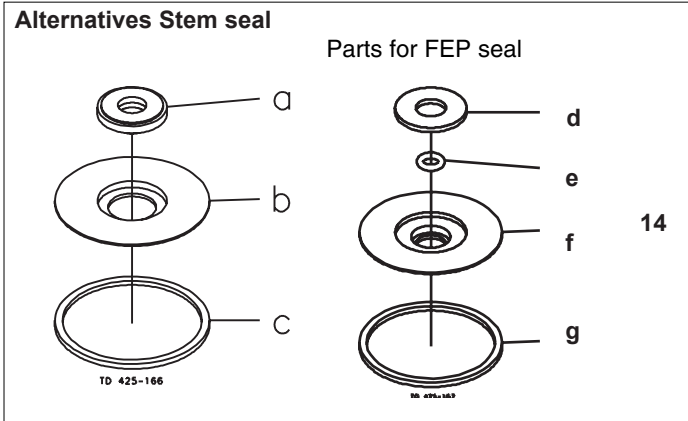
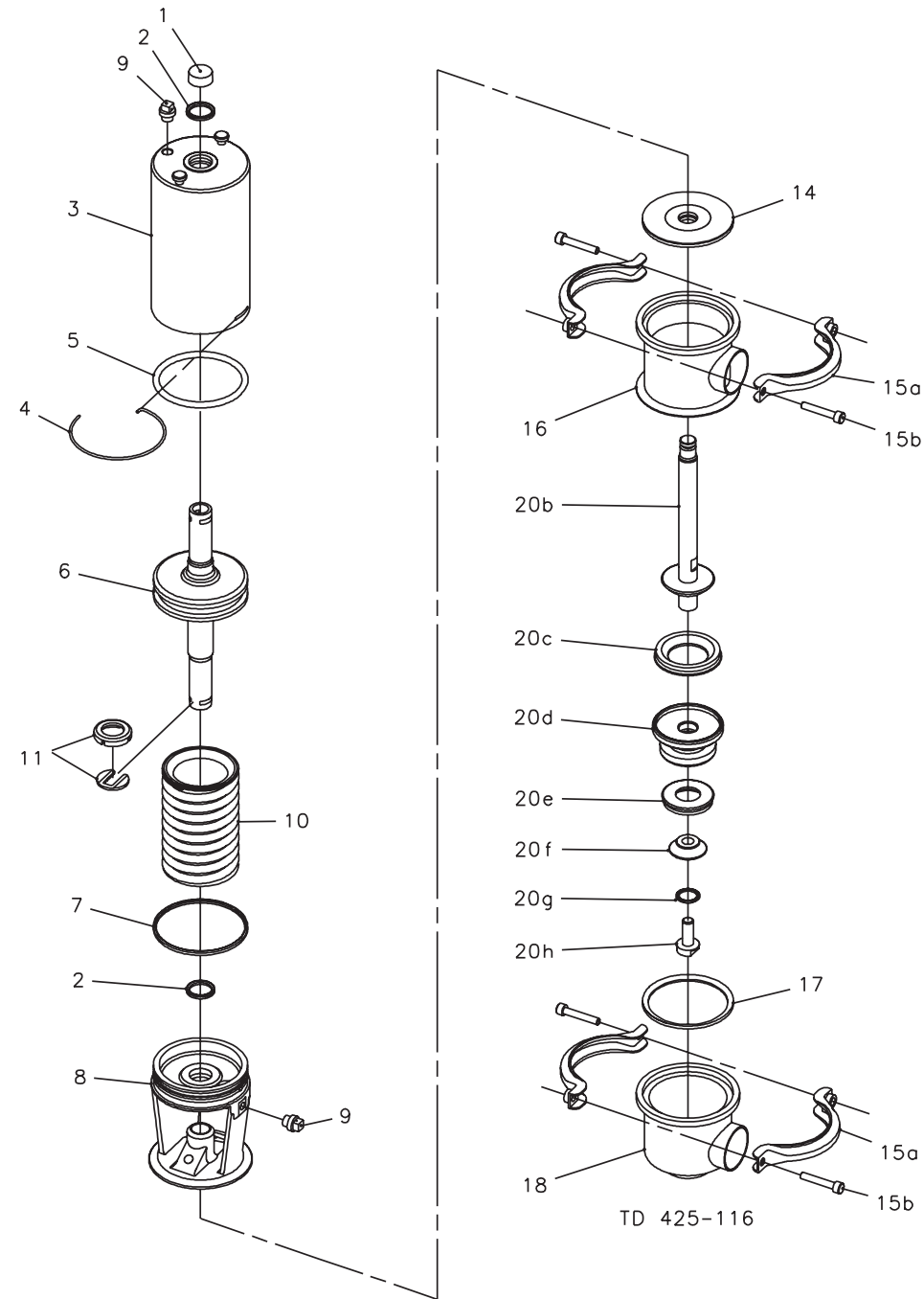
Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6 mm
Stem Seal								
14Δ	1	Lip seal, EPDM (standard)	31353-0155-1	31353-0155-1	31353-0155-1	31353-0188-1	31353-0188-1	31353-0188-1
	1	Lip seal, NBR	31353-0155-2	31353-0155-2	31353-0155-2	31353-0188-2	31353-0188-2	31353-0188-2
	1	Lip seal, FPM	31353-0155-3	31353-0155-3	31353-0155-3	31353-0188-3	31353-0188-3	31353-0188-3
Clamp								
15a+b	2	Clamps and screws	31320-0027-3	31320-0027-3	31320-0027-3	31320-0027-2	31320-0027-2	31320-0027-2
		(Period 9209-)						
15a	4	Clamp half (Period -9209)	31320-0022-1	31320-0022-1	31320-0022-1	31320-0021-1	31320-0021-1	31320-0021-1
15b	4	Screw (Period -9209)	2210936-18	2210936-18	2210936-18	2210936-18	2210936-18	2210936-18
Valve Body								
16	1	Valve body, upper, 1 port ISO	31353-0053-1	31353-0054-1	31353-0055-1	31353-0056-1		31353-0058-1
	1	Valve body, upper, 1 port DN	9612-0945-01	9612-0946-01	9612-0947-01		9612-0948-01	9612-0949-01
16	1	Valve body, upper, 2 ports ISO	31353-0053-6	31353-0054-6	31353-0055-6	31353-0056-6		31353-0058-6
	1	Valve body, upper, 2 ports DN	9612-0945-02	9612-0946-02	9612-0947-02		9612-0948-02	9612-0949-02
17Δ ●	1	Valve body seal ring, EPDM	31353-0128-1	31353-0128-1	31353-0128-1	31353-0205-1	31353-0205-1	31353-0205-1
	1	Valve body seal ring, NBR	31353-0128-2	31353-0128-2	31353-0128-2	31353-0205-2	31353-0205-2	31353-0205-2
	1	Valve body seal ring, FPM	31353-0128-3	31353-0128-3	31353-0128-3	31353-0205-3	31353-0205-3	31353-0205-3
	1	Valve body packing, PTFE	31353-0451-1	31353-0451-1	31353-0451-1	31353-0451-2	31353-0451-2	31353-0451-2
18	1	Valve body, lower, 2 ports ISO	31353-0375-1	31353-0376-1	31353-0380-1	31353-0381-1		31353-0026-1
	1	Valve body, lower, 2 ports DN	9612-0940-01	9612-0941-01	9612-0942-01		9612-0943-01	9612-0944-01
18	1	Valve body, lower, 3 ports ISO	31353-0375-6	31353-0376-6	31353-0380-6	31353-0381-6		31353-0026-6
	1	Valve body, lower, 3 ports DN	9612-0940-02	9612-0941-02	9612-0942-02		9612-0943-02	9612-0944-02
Valve Plug								
20	1	Plug,double,complete EPDM	31353-0335-1	31353-0336-1	31353-0337-1	31353-0338-1	31353-0338-4	31353-0339-1
		(standard)						
	1	Plug,double,complete NBR	31353-0335-2	31353-0336-2	31353-0337-2	31353-0338-2	31353-0338-5	31353-0339-2
	1	Plug,double,complete FPM	31353-0335-3	31353-0336-3	31353-0337-3	31353-0338-3	31353-0338-6	31353-0339-3
b	1	Stem	31353-0349-1	31353-0349-2	31353-0349-3	31353-0350-1	31353-0350-3	31353-0350-2
cΔ ●	1	Seal ring, upper, EPDM	31353-0321-1	31353-0321-1	31353-0323-1	31353-0324-1	31353-0324-1	31353-0325-1
		(standard)						
	1	Seal ring, upper, NBR	31353-0321-2	31353-0321-2	31353-0323-2	31353-0324-2	31353-0324-2	31353-0325-2

Sanitary Remote-Controlled Valve

Change-over Valve - 38-101.6 mm/DN40-100 - Type SRC

16

(Same drawing as on page 14)



Sanitary Remote-Controlled Valve Change-over Valve - 38-101.6 mm/DN40-100 - Type SRC

Pos.	Qty	Denomination	DN 40 38 mm	DN 50 51 mm	DN65 63.5 mm	76 mm	DN 80	DN 100 101.6 mm
	1	Seal ring, upper, FPM	31353-0321-3	31353-0321-3	31353-0323-3	31353-0324-3	31353-0324-3	31353-0325-3
	1	Packing upper, PTFE	31353-1212-1	31353-1212-1	31353-1216-1	31353-1214-1	31353-1214-1	31353-12151
d	1	Middle piece	31353-0363-1	31353-0364-1	31353-0365-1	31353-0366-1	9612-0984-01	31353-0367-1
eΔ●	1	Seal ring, lower, EPDM	31353-0320-1	31353-0321-1	31353-0322-1	31353-0324-1	9612-0950-01	31353-0325-1
		(standard)						
	1	Seal ring, lower, NBR	31353-0320-2	31353-0321-2	31353-0322-2	31353-0324-2	9612-0950-02	31353-0325-2
	1	Seal ring, lower, FPM	31353-0320-3	31353-0321-3	31353-0322-3	31353-0324-3	9612-0950-03	31353-0325-3
	1	Packing, PTFE	31353-1211-1	31353-1212-1	31353-1213-1	31353-1214-1	31353-1225-1	31353-1215-1
f	1	Washer	31353-0357-1	31353-0358-1	31353-0359-1	31353-0360-1	31353-0360-2	31353-0361-1
gΔ●	1	O-ring, EPDM (standard)	990034-01	990034-01	990034-01	990034-01	990034-01	990034-01
	1	O-ring, NBR	223404-21	223404-21	223404-21	223404-21	223404-21	223404-21
	1	O-ring, FPM	223404-35	223404-35	223404-35	223404-35	223404-35	223404-35
	1	Seal-ring PTFE	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01	9612-4330-01
h	1	Screw	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1	31353-0362-1
Valve Body with 0.8 Ra finish inside								
16	1	Valve body, upper, 1 port ISO	31353-0053-2	31353-0054-2	31353-0055-2	31353-0056-2		31353-0058-2
	1	Valve body, upper, 1 port DN	9612-0945-03	9612-0946-03	9612-0947-03		9612-0948-03	9612-0949-03
16	1	Valve body, upper, 2 ports ISO	31353-0053-3	31353-0054-3	31353-0055-3	31353-0056-3		31353-0058-3
	1	Valve body, upper, 2 ports DN	9612-0945-04	9612-0946-04	9612-0947-04		9612-0948-04	9612-0949-04
18	1	Valve body, lower, 2 ports ISO	31353-0375-2	31353-0376-2	31353-0380-2	31353-0381-2		31353-0026-2
	1	Valve body, lower, 2 ports DN	9612-0940-03	9612-0941-03	9612-0942-03		9612-0943-03	9612-0944-03
18	1	Valve body, lower, 3 ports ISO	31353-0375-3	31353-0376-3	31353-0380-3	31353-0381-3		31353-0026-3
	1	Valve body, lower, 3 ports DN	9612-0940-04	9612-0941-04	9612-0942-04		9612-0943-04	9612-0944-04
Valve Plug with 0.8 Ra finish								
20	1	Plug, double, complete EPDM	31353-1095-1	31353-1096-1	31353-1097-1	31353-1098-1	31353-1098-4	31353-1099-1
		(standard)						
	1	Plug, double, complete NBR	31353-1095-2	31353-1096-2	31353-1097-2	31353-1098-2	31353-1098-5	31353-1099-2
	1	Plug, double, complete FPM	31353-1095-3	31353-1096-3	31353-1097-3	31353-1098-3	31353-1098-6	31353-1099-3
b	1	Stem	31353-1008-1	31353-1008-2	31353-1008-3	31353-1008-4	31353-1008-8	31353-1008-5
d	1	Middle piece	31353-1009-1	31353-1009-2	31353-1009-3	31353-1009-4	9612-1009-06	31353-1009-5
f	1	Washer	31353-1010-1	31353-1010-2	31353-1010-3	31353-1010-4	31353-1010-6	31353-1010-5
h	1	Screw	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1	31353-1011-1
Δ		Service kit EPDM	9611-92-0025	9611-92-0028	9611-92-0031	9611-92-0034	9611-92-0108	9611-92-0037
Δ		Service kit NBR	9611-92-0026	9611-92-0029	9611-92-0032	9611-92-0035	9611-92-0109	9611-92-0038
Δ		Service kit FPM	9611-92-0027	9611-92-0030	9611-92-0033	9611-92-0036	9611-92-0110	9611-92-0039

Parts marked with Δ are included in the service kits.

Alternatives

Stem seal

14	1	Lip seal kit, EPDM (standard)	9611-92-0078	9611-92-0078	9611-92-0078	9611-92-0142	9611-92-0142	9611-92-0142
	1	Lip seal kit, NBR	9611-92-0079	9611-92-0079	9611-92-0079	9611-92-0143	9611-92-0143	9611-92-0143
	1	Lip seal kit, FPM	9611-92-0080	9611-92-0080	9611-92-0080	9611-92-0144	9611-92-0144	9611-92-0144
a●	1	Lip seal, EPDM	9612-2806-01	9612-2806-01	9612-2806-01	9612-3088-01	9612-3088-01	9612-3088-01
	1	Lip seal, NBR	9612-2806-02	9612-2806-02	9612-2806-02	9612-3088-02	9612-3088-02	9612-3088-02
	1	Lip seal, FPM	9612-2806-03	9612-2806-03	9612-2806-03	9612-3088-03	9612-3088-03	9612-3088-03
b	1	Plate	9612-2805-01	9612-2805-01	9612-2805-01	9612-3087-01	9612-3087-01	9612-3087-01
c●	1	Seal ring, EPDM	31353-0128-1	31353-0128-1	31353-0128-1	31353-0205-1	31353-0205-1	31353-0205-1
	1	Seal ring, NBR	31353-0128-2	31353-0128-2	31353-0128-2	31353-0205-2	31353-0205-2	31353-0205-2
	1	Seal ring, FPM	31353-0128-3	31353-0128-3	31353-0128-3	31353-0205-3	31353-0205-3	31353-0205-3

Stem seal

14d	1	Washer	31353-0452-1	31353-0452-1	31353-0452-1	31353-0452-2	31353-0452-2	31353-0452-2
e●	1	O-ring FEP/Silicone	9611-99-2909	9611-99-2909	9611-99-2909	9611-99-2910	9611-99-2910	9611-99-2910
f	1	Holder	31353-0453-1	31353-0453-1	31353-0453-1	31353-0454-1	31353-0454-1	31353-0454-1
g●	1	Valve body packing	31353-0451-1	31353-0451-1	31353-0451-1	31353-0451-2	31353-0451-2	31353-0451-2

Service kits special lip seals (marked ●)

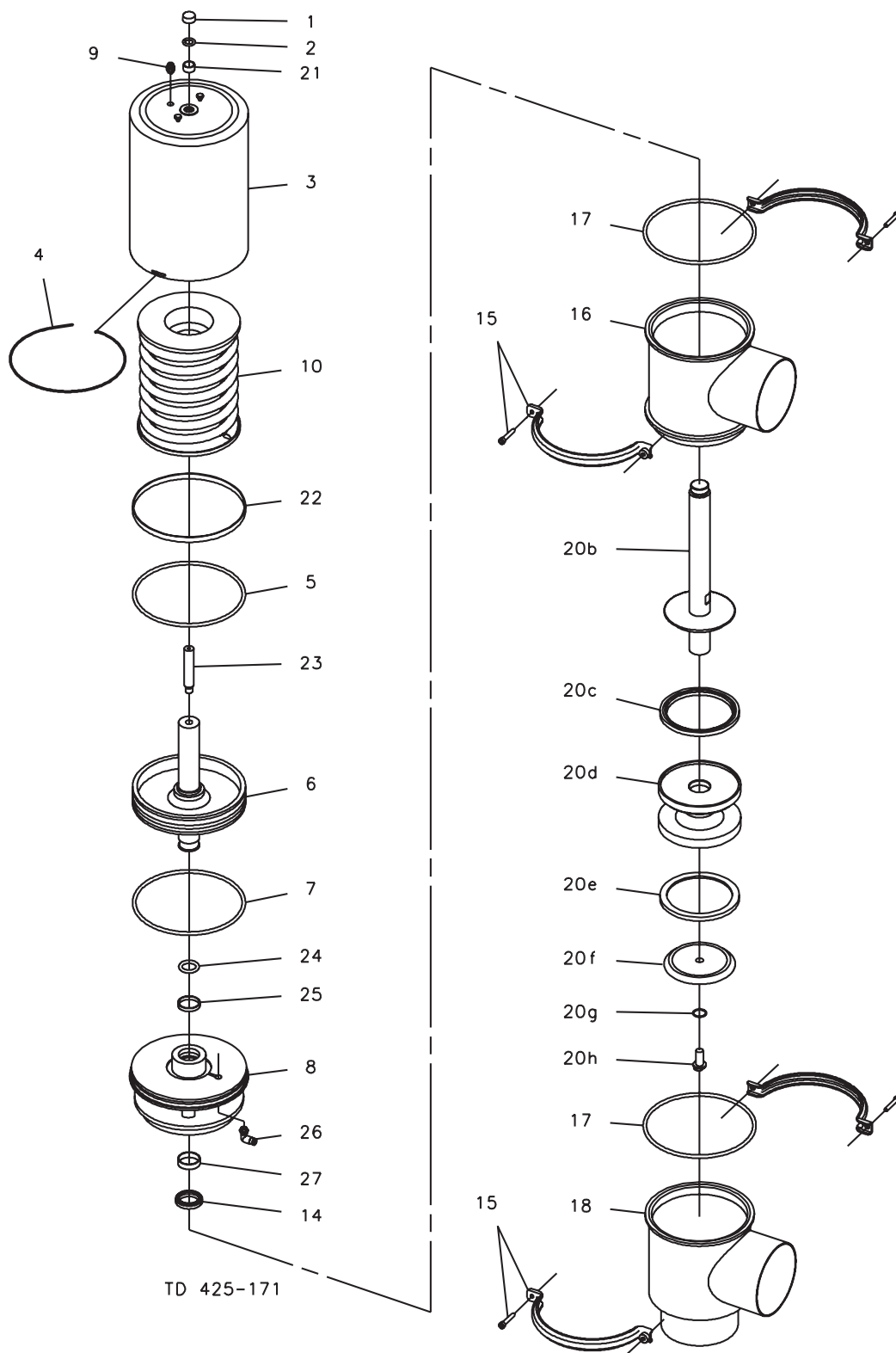
●		Service kit EPDM	9611-92-0471	9611-92-0475	9611-92-0479	9611-92-0483	9611-92-0487	9611-92-0491
●		Service kit NBR	9611-92-0472	9611-92-0476	9611-92-0480	9611-92-0484	9611-92-0488	9611-92-0492
●		Service kit FPM	9611-92-0473	9611-92-0477	9611-92-0481	9611-92-0485	9611-92-0489	9611-92-0493
●		Service kit FEP	9611-92-0474	9611-92-0478	9611-92-0482	9611-92-0486	9611-92-0490	9611-92-0494

Recommended spare parts: Service kits.

900-092/1

Sanitary Remote-Controlled Valve Change-over Valve - DN125-150 - Type SRC

18



Sanitary Remote-Controlled Valve Change-over Valve - DN125-150 - Type SRC

19

Actuator

Pos.	Qty.	Denomination	NC	NO
		Actuator, complete	9612-4657-01	9612-4657-02
1	1	Cap	9611-99-3060	9611-99-3060
2●	1	O-ring	9611-99-3006	9611-99-3006
3	1	Cylinder	9612-4655-01	9612-4655-01
4●	1	Lock wire	9612-3805-01	9612-3805-01
5●	1	O-ring	9611-99-3008	9611-99-3008
6	1	Piston	9612-4411-01	9612-4411-02
7●	1	O-ring	9611-99-2892	9611-99-2892
8	1	Bonnet	9612-5080-01	9612-5080-01
9	1	Plug	31353-0154-1	31353-0154-1
10	1	Spring packet	9612-4413-01	9612-4413-01
21●	1	Guide ring	9612-2926-16	9612-2926-16
22●	1	Guide ring	9612-2926-23	9612-2926-23
23	1	Top pin	9612-4408-01	9612-4408-01
24●	1	O-ring	9611-99-3012	9611-99-3012
26	1	Air fitting	9611-99-1988	9611-99-1988
25●	1	Guide ring	9612-2926-20	9612-2926-20
27●	1	Guide ring	9612-2926-21	9612-2926-21
●		Service kit EPDM	9611-92-0296	9611-92-0296

Parts marked with ● are included in the **service kit**.

Valve Body Part

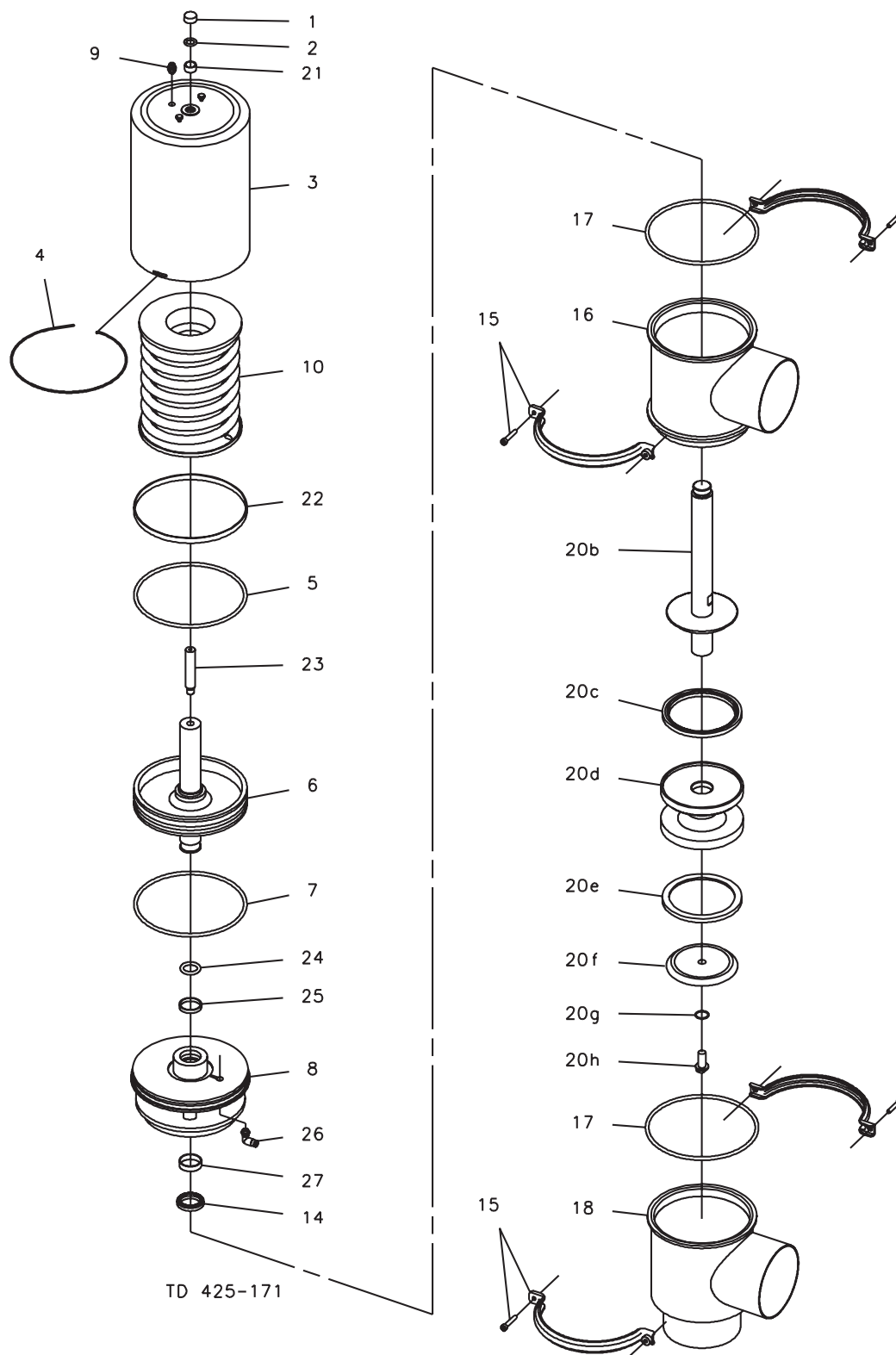
Pos.	Qty.	Denomination	DN 125	DN 150
14Δ ●	1	Lip seal, EPDM (standard)	9612-3204-07	9612-3204-07
	1	Lip seal, NBR	9612-3204-08	9612-3204-08
	1	Lip seal, FPM	9612-3204-09	9612-3204-09
Clamp				
15	2	Clamp complete	9611-31-105-8	9611-31-105-8
Valve Body				
16	1	Valve body, upper, 1 port DIN	9612-4578-01	9612-4579-01
	1	Valve body, upper, 2 ports DIN	9612-4578-02	9612-4579-02
17Δ	2	Valve body seal ring, EPDM (standard)	9611-99-2937	9611-99-2937
	2	Valve body seal ring, NBR	9611-99-2938	9611-99-2938
	2	Valve body seal ring, FPM	9611-99-2939	9611-99-2939
18	1	Valve body, lower, 2 ports DIN	9612-4405-01	9612-4406-01
	1	Valve body, lower, 3 ports DIN	9612-4405-02	9612-4406-02

Recommended spare parts: **Service kits**.

Sanitary Remote-Controlled Valve Change-over Valve - DN125-150 - Type SRC

(Same drawing as on page 18)

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Sanitary Remote-Controlled Valve Change-over Valve - DN125-150 - Type SRC

Valve Plug

Pos.	Qty.	Denomination	DN 125	DN 150
20	1	Plug,double,complete, EPDM (standard) ...	9612-4566-01	9612-4566-04
	1	Plug,double,complete, NBR	9612-4566-02	9612-4566-05
	1	Plug,double,complete, FPM	9612-4566-03	9612-4566-06
b	1	Stem	9612-4565-01	9612-4565-02
cΔ	1	Seal ring, EPDM (standard)	9612-4385-01	9612-4385-01
	1	Seal ring, NBR	9612-4385-02	9612-4385-02
	1	Seal ring, FPM	9612-4385-03	9612-4385-03
d	1	Middle piece	9612-4563-01	9612-4563-02
eΔ	1	Seal ring, EPDM (standard)	9612-4385-01	9612-4385-01
	1	Seal ring, NBR	9612-4385-02	9612-4385-02
	1	Seal ring, FPM	9612-4385-03	9612-4385-03
f	1	Washer	9612-4384-01	9612-4384-01
gΔ	1	O-ring, EPDM (standard)	9611-99-2674	9611-99-2674
	1	O-ring, NBR	9611-99-2675	9611-99-2675
	1	O-ring, FPM	9611-99-2676	9611-99-2676
h	1	Screw	9612-4387-01	9612-4387-01

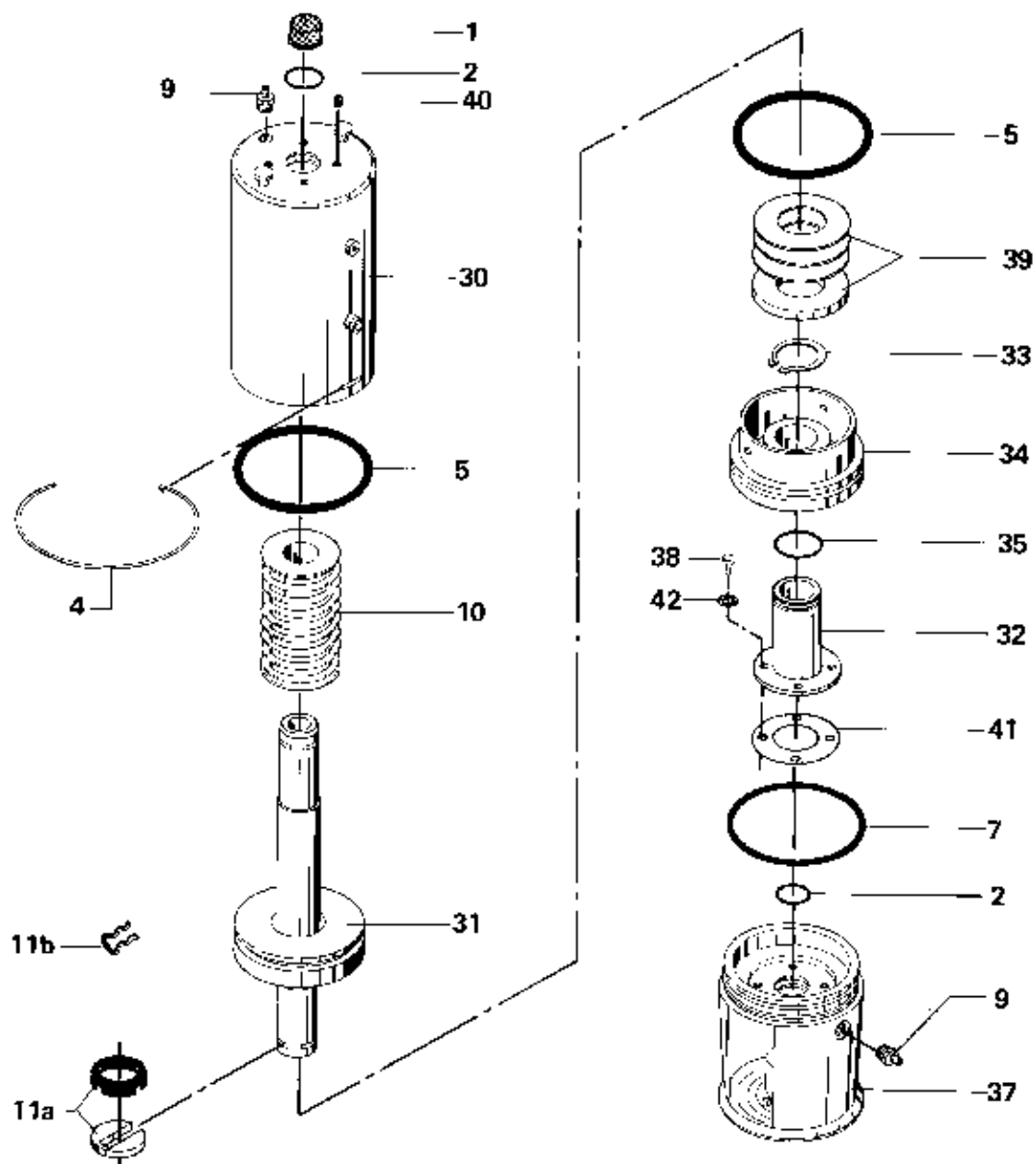
Surface roughness, product wetted parts: $Ra \leq 0.8 \mu m$

Pos.	Qty.	Denomination	DN 125	DN 150
Valve Body				
16	1	Valve body, upper, 1 port DIN	9612-4578-01	9612-4579-01
	1	Valve body, upper, 2 ports DIN	9612-4578-02	9612-4579-02
18	1	Valve body, lower, 2 ports DIN	9612-4405-03	9612-4406-03
	1	Valve body, lower, 3 ports DIN	9612-4405-04	9612-4406-04
Valve Plug				
20	1	Plug,double,complete, EPDM (standard) ...	9612-4566-07	9612-4566-10
	1	Plug,double,complete, NBR	9612-4566-08	9612-4566-11
	1	Plug,double,complete, FPM	9612-4566-09	9612-4566-12
b	1	Stem	31353-1008-6	31353-1008-7
d	1	Middle piece	9612-4563-03	9612-4563-04
f	1	Washer	9612-4384-02	9612-4384-02
h	1	Screw	9612-4387-02	9612-4387-02
Δ		Service kit EPDM	9611-92-0358	9611-92-0358
Δ		Service kit NBR	9611-92-0359	9611-92-0359
Δ		Service kit FPM	9611-92-0360	9611-92-0360

Parts marked with Δ are included in the **service kits**

Sanitary Remote Controlled Valve Three Position and Two-step Valve - Type SRC

22



Sanitary Remote Controlled Valve Three Position and Two-step Valve - Type SRC

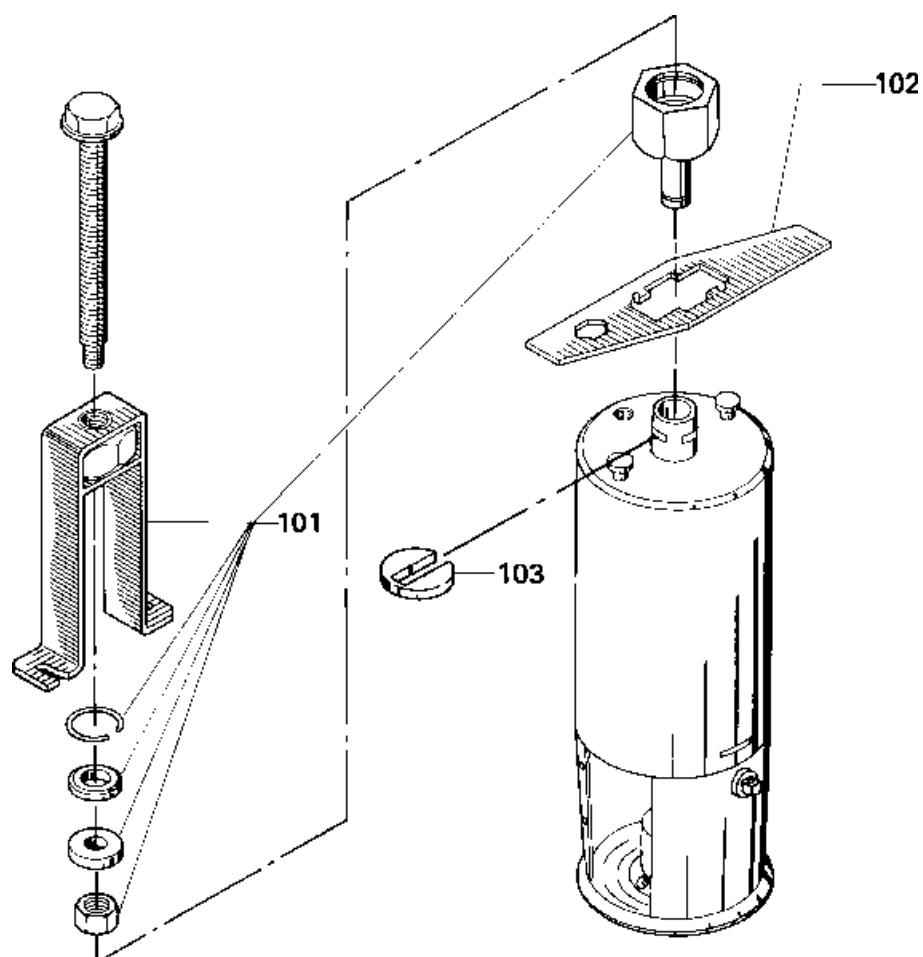
Valve body parts: See parts list for standard valve

Pos.	Qty	Denomination	38 - 63.5 mm	76 - 101.6 mm
		Actuator -6, complete	31353-0447-1	31353-0448-1
		Actuator -7, complete	31353-0447-2	31353-0448-2
		Actuator -8 (TS), complete	31353-0490-1	31353-0490-2
1	1	Cap	31801-0525-6	31801-0525-5
2Δ	2	O-ring	223406-25	223406-49
4Δ	1	Lock Wire	31353-0151-1	31353-0189-1
5Δ	2	O-ring	223401-74	223401-75
7Δ	1	O-ring	9611-99-0396	223406-17
9	2	Plug	31353-0154-1	31353-0154-1
10a	1	Spring assembly (std. black)	31353-0625-1	31353-0622-1
10b	1	Spring assembly with extra strong spring (white)	31353-0625-2	31353-0622-2
11aΔ	1	Clip, complete (period 84.08 -)	31353-0793-1	31353-0793-2
11b	1	Clip, (period 68.02 - 84.07)	31353-0130-1	31353-0130-1
30	1	Cylinder	31353-0429-1	31353-0430-1
31	1	Piston	31353-0621-3	31353-0619-3
32	1	Guide	31353-0431-1	31353-0432-1
33Δ	1	Lock ring	519975-08	519975-09
34	1	Piston for intermediate position	31353-0425-3	31353-0426-3
		(in connection with the welded piston)		
		(Period 83.03 -)		
	1	Piston for intermediate position	31353-0425-1	31353-0426-1
		(in connection with piston for seeger-ring)		
		(Period -83.03)		
35Δ	1	O-ring	223406-87	223406-58
37	1	Bonnet	31353-0423-1	31353-0424-1
	1	Bonnet aseptc version	31353-0423-2	31353-0424-2
38	3-4*	Screw	221131-03	221136-02
39	1	Spacer ring for TS (6 mm)	31353-0488-1	
	1	Spacer ring for TS (7 mm)	31353-0489-1	
	3-4*	Spacer ring for TS (1,5 mm)	31353-0488-2	31353-0489-2
40	3-4*	Plastic screw	9611-99-1372	9611-99-1371
41Δ	1	Packing	9612-3559-01	9612-3560-01
42Δ	3-4*	Fibre washer	9611-99-2687	9611-99-2688

* .Quantity 4 is valid for 76-101,6 mm

Δ Service kit 9611-92-0111 9611-92-0112

Parts marked with Δ are included in the service kits

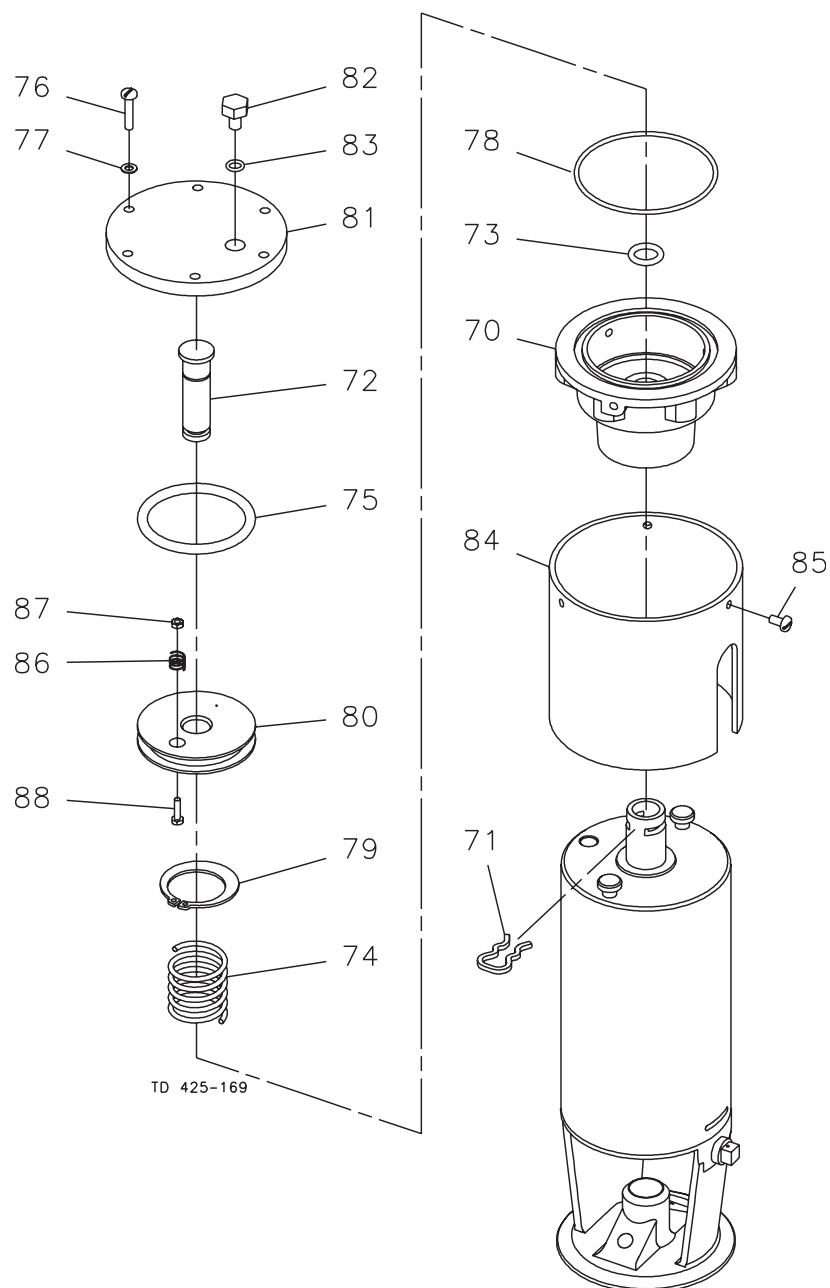


**Tool for Valve
Type SRC/ARC/SRC-LS**

Pos.	Qty	Denomination
101	1	Lifting tool complete, SRC 31353-0800-1
102	1	Turning tool 31353-0219-1
103	1	Clip 31353-0730-1

Damper for Valve Type SRC

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Damper for Valve Type SRC

Pos.	Qty	Denomination	31353-0395-2 38 - 63.5 mm	31353-0395-3 76 - 101.6 mm
70	1	Housing	31353-0396-1	31353-0396-1
71	1	Clip	31353-0130-1	31353-0130-1
72	1	Piston rod	31353-0397-1	31353-0397-1
73	1	O-ring, NBR	223404-33	223404-33
74	1	Spring	31353-0399-1	31353-0399-1
75	1	O-ring, NBR	42153	42153
76	6	Screw	221121-15	221121-15
77	6	Washer	223101-30	223101-30
78	1	O-ring, NBR	223406-76	223406-76
79	1	Lock ring	223641-12	223641-12
80	1	Piston	31353-0398-1	31353-0398-1
81	1	Cover	31353-0400-1	31353-0400-1
82	1	Plug	75367	75367
83	1	O-ring	223403-26	223403-26
84	1	Protective hood	31353-0401-1	31353-0402-1
85	3	Screw	221121-48	221121-48
86	1	Spring	31353-0403-1	31353-0403-1
87	1	Nut	9611-99-2639	9611-99-2639
88	1	Screw	2214102-06	2214102-06

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