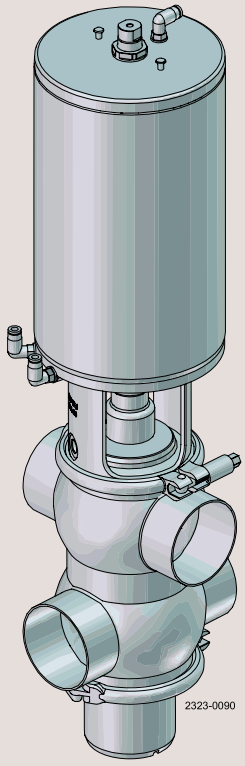
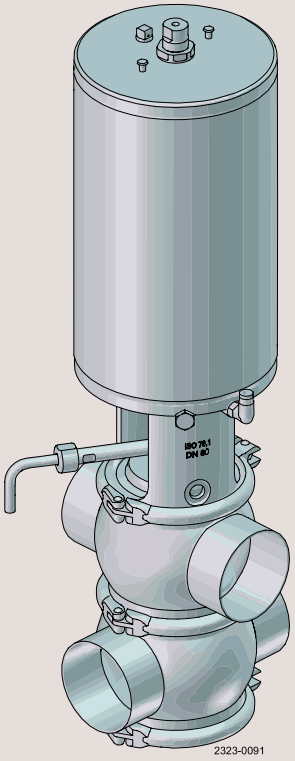
Spare Parts

Alfa Laval Unique Mixproof Process and CIP Valve





100009933-EN3 2025-03

Original manual

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The information herein is correct at the time of issue but may be subject to change without prior notice

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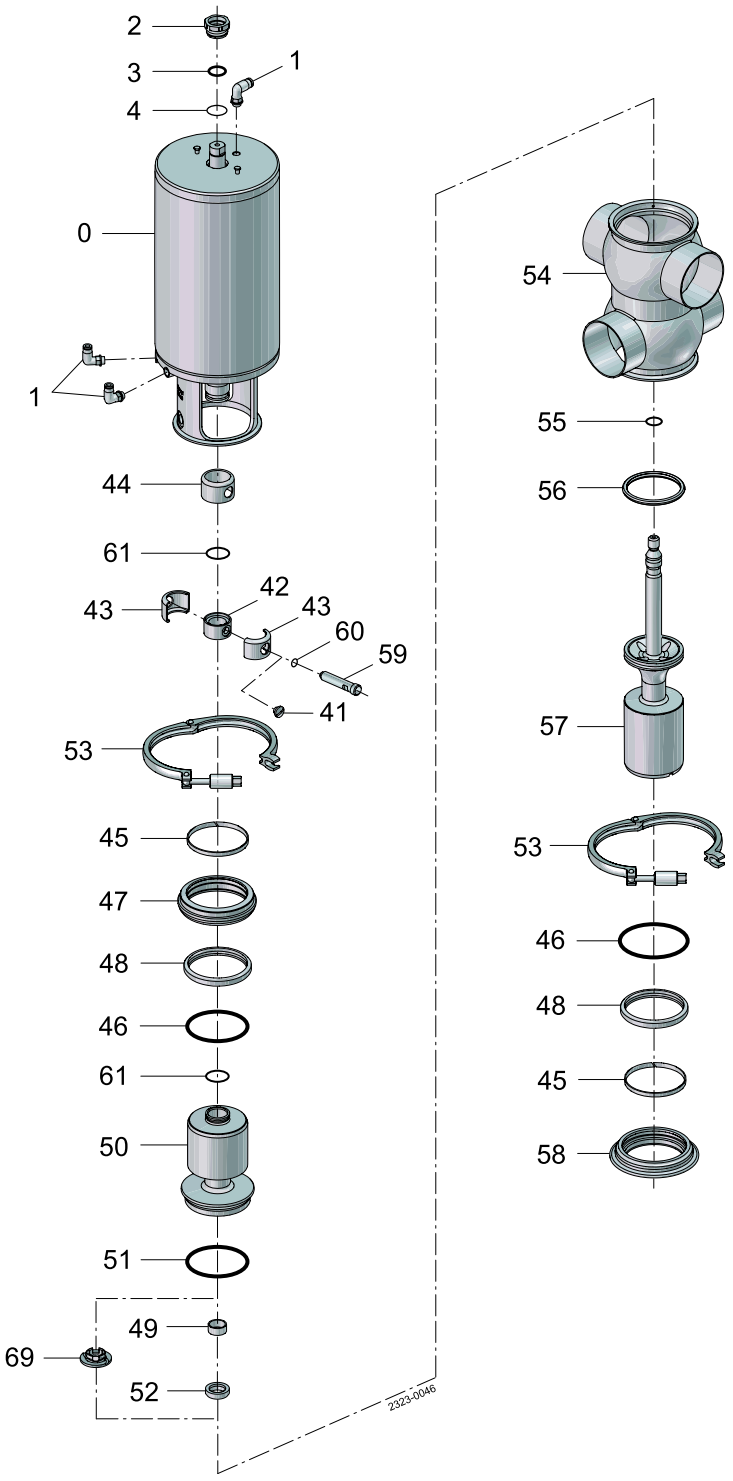
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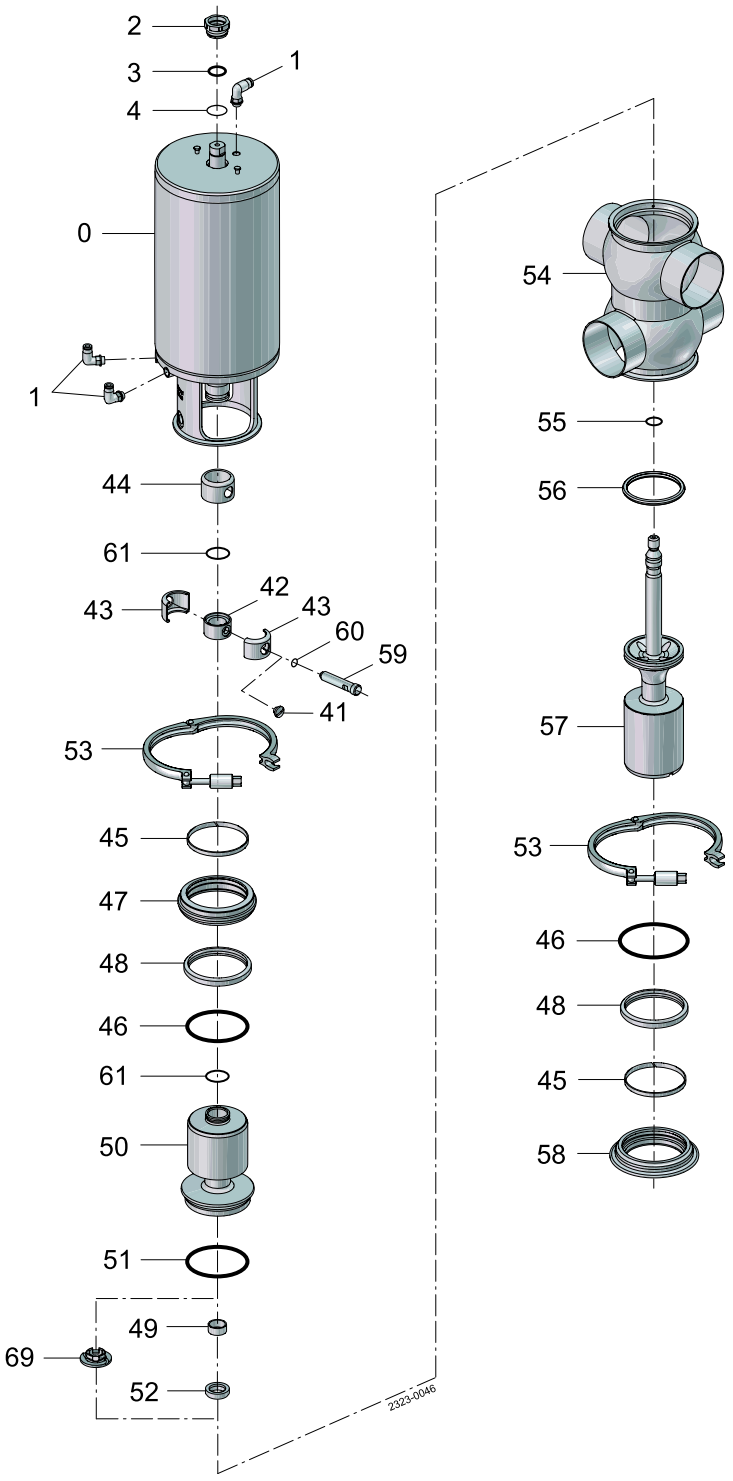
Pos		Qty	Denomination	DN25 25 mm	DN40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
Actuator									
		1	Actuator, complete	8010034586	8010034590	8010013693	8010001510	8010013844	8010013845
		1	Actuator, complete US	8010050489	8010050491	8010025636	8010025639	8010025641	8010025643
1		3	Air fitting, ø6mm	9611991988	9611991988	9611991988	9611991988	9611991988	9611991988
1		3	Air fitting, 1/4" - US	9611994682	9611994682	9611994682	9611994682	9611994682	9611994682
2	•	1	Bushing	9613132801	9613132801	9613132801	9613132801	9613132801	9613132801
3	•	1	O-ring	9611994300	9611994300	9611994300	9611994300	9611994300	9611994300
4	•	1	O-ring	9611994680	9611994680	9611994680	9611994680	9611994680	9611994680
Spindle liner									
41		1	Plug	9615331901	9615331901	9615331901	9615331901	9615331901	9615331901
42		1	Spindle liner	9614221101	9614221101	9614205301	9614205301	9614205301	9614205301
43		2	Clamp	9613011801	9613011801	9613009201	9613009201	9613009201	9613009201
44		1	Lock	9613011701	9613011701	9613009101	9613009101	9613009101	9613009101
Extra parts if SpiralClean in vent cavity									
61		2	O-ring, EPDM	9611993492	9611993492	9611993493	9611993493	9611993493	9611993493
60		1	O-ring, EPDM	9611995521	9611995521	9611995521	9611995521	9611995521	9611995521
59		1	Flushing tube	8010021032	8010021032	8010021032	8010021032	8010021032	8010021032
69		1	Spray nozzle, PVDF	9614221301	9614221301	9614221201	9613014801	9613014801	9613014801
Upper and lower sealing element									
45		2	Guide ring, PTFE	9613008416	9613008416	8010009480	8010001532	8010009479	8010009478
46	Δ	2	O-ring, EPDM (standard) ...	9611994285	9611994285	9611994288	9611994291	9611994294	9611994297
46		2	O-ring, HNBR	9611994286	9611994286	9611994289	9611994292	9611994295	9611994298
46		2	O-ring, FPM	9611994287	9611994287	9611994290	9611994293	9611994296	9611994299
			O-ring, set (10 pcs.) EPDM .	9614059422	9614059422	9614059425	9614059428	9614059431	9614059434
			O-ring, set (10 pcs.) HNBR .	9614059423	9614059423	9614059426	9614059429	9614059432	9614059435
			O-ring, set (10 pcs.) FPM ..	9614059424	9614059424	9614059427	9614059430	9614059433	9614059436
47		1	Sealing element, upper	8010034271	8010034271	8010009258	8010002847	8010009260	8010009262
48	Δ	2	Lipseal, double EPDM	9613008501	9613008501	8010004661	8010001534	8010004662	8010004663
48		2	Lipseal, double FPM	9613008503	9613008503	8010004686	8010004689	8010004692	8010004695
48		2	Lipseal, double HNBR	9613008504	9613008504	8010004687	8010004690	8010004693	8010004696
58		1	Sealing element, lower	8010034272	8010034272	8010009259	8010002848	8010009261	8010009264
Upper plug									
50		1	Plug, upper ISO	8010034301	8010034303	8010011557	8010001529	8010011556	8010011554
50		1	Plug, upper DIN	8010034447	8010034449	8010013477	8010013474	8010011555	8010011553
51	Δ	1	Plug seal, EPDM (standard)	9613150004	9613150004	9613150007	9613150010	9613150013	9613150016
51		1	Plug seal, HNBR	9613150005	9613150005	9613150008	9613150011	9613150014	9613150017
51		1	Plug seal, FPM	9613150006	9613150006	9613150009	9613150012	9613150015	9613150018
51			Plug seal, set (10 pcs.) EPDM	9614059404	9614059404	9614059407	9614059410	9614059413	9614059416
51			Plug seal, set (10 pcs.) FPM	9614059406	9614059406	9614059409	9614059412	9614059415	9614059418
51			Plug seal, set (10 pcs.) HNBR	9614059405	9614059405	9614059408	9614059411	9614059414	9614059417
49	Δ	1	Guide ring, PTFE	9613008401	9613008401	9613008402	9613008402	9613008402	9613008402
52	Δ	1	Lip seal, EPDM (standard) ..	9613008706	9613008706	9613008711	9613008711	9613008711	9613008711
52		1	Lip seal, FPM	9613008708	9613008708	9613008713	9613008713	9613008713	9613008713
52		1	Lip seal, HNBR	9613008709	9613008709	9613008714	9613008714	9613008714	9613008714
Clamp									
53		2	Clamp	9612939303	9612939303	9612939304	9612939305	9612939306	9612939307
Lower plug									
55	Δ	1	O-ring, EPDM	9611993555	9611993555	9611993572	9611993572	9611993572	9611993572
55			O-ring set, (10 pcs.) EPDM .	8010023163	8010023163	8010023164	8010023164	8010023164	8010023164
56	Δ	1	Seal ring, radial EPDM	8010004655	8010004655	8010004656	8010001535	8010004657	8010004658
56		1	Seal ring, radial FPM						
56		1	Seal ring, radial HNBR	8010004670	8010004670	8010004672	8010004674	8010004676	8010004678
56			Seal ring, set (10 pcs.) EPDM	8010050506	8010050506	8010028052	8010028054	8010028055	8010028056
57		1	Plug, lower ISO	8010034313	8010034314	8010008778	8010001530	8010014080	8010008783
57		1	Plug, lower DIN	8010034448	8010034451	8010013478	8010013475	8010014086	8010014033

Recommended spare parts: Service kits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Pos	Qty	Denomination	ISO 25	DN25	ISO 38	DN40	ISO 51	DN50
Valve body, complete								
54		Valve body, Type 11-00	8010038944	8010038954	8010038964	8010038974	8010024969	8010024977
54		Valve body, Type 12-00	8010038940	8010038950	8010038960	8010038970	8010024965	8010024973
54		Valve body, Type 21-00	8010038938	8010038948	8010038958	8010038968	8010024963	8010024971
54		Valve body, Type 22-00	8010038936	8010038946	8010038956	8010038966	8010024402	8010024793
54		Valve body, Type 11-90	8010038943	8010038953	8010038963	8010038973	8010024968	8010024976
54		Valve body, Type 12-90	8010038939	8010038949	8010038959	8010038969	8010024964	8010024972
54		Valve body, Type 21-90	8010038937	8010038947	8010038957	8010038967	8010024962	8010024970
54		Valve body, Type 22-90	8010038935	8010038945	8010038955	8010038965	8010005554	8010011529
54		Valve body, Type 11-180 ...	8010038942	8010038952	8010038962	8010038972	8010024967	8010024975
54		Valve body, Type 11-270 ...	8010038941	8010038951	8010038961	8010038971	8010024966	8010024974

Pos	Qty	Denomination	ISO 63.5	DN65	ISO 76.1	DN80	ISO 101.6	DN100
Valve body,complete								
54		Valve body, Type 11-00	8010024985	8010024994	8010025002	8010025013	8010025021	8010025030
54		Valve body, Type 12-00	8010024981	8010024990	8010024998	8010025009	8010025017	8010025026
54		Valve body, Type 21-00	8010024979	8010024988	8010024996	8010025007	8010025015	8010025024
54		Valve body, Type 22-00	8010024403	8010024986	8010024404	8010025005	8010024405	8010025022
54		Valve body, Type 11-90	8010024984	8010024993	8010025001	8010025012	8010025020	8010025029
54		Valve body, Type 12-90	8010024980	8010024989	8010024997	8010025008	8010025016	8010025025
54		Valve body, Type 21-90	8010024978	8010024987	8010024995	8010025006	8010025014	8010025023
54		Valve body, Type 22-90	8010003105	8010011533	8010011537	8010011542	8010005549	8010011546
54		Valve body, Type 11-180 ...	8010024983	8010024992	8010025000	8010025011	8010025019	8010025028
54		Valve body, Type 11-270 ...	8010024982	8010024991	8010024999	8010025010	8010025018	8010025027

			DN25 25 mm	DN40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
Service kits for actuator								
•		**Service kit, actuator .....**	**8010027446**	**8010027446**	**8010027446**	**8010027446**	**8010027446**	**8010027446**
Service kits for product wetted parts								
Δ		**Service kit, EPDM .....**	**8010050497**	**8010050497**	**8010026146**	**8010026149**	**8010026152**	**8010026155**
Δ		**Service kit, FPM .....**	**8010050498**	**8010050498**	**8010026147**	**8010026150**	**8010026153**	**8010026156**
Δ		**Service kit, HNBR .....**	**8010050499**	**8010050499**	**8010026148**	**8010026151**	**8010026154**	**8010026157**

Parts marked with • are included in the service kits (actuator)

Parts marked with △ are included in the service kits (product wetted parts)

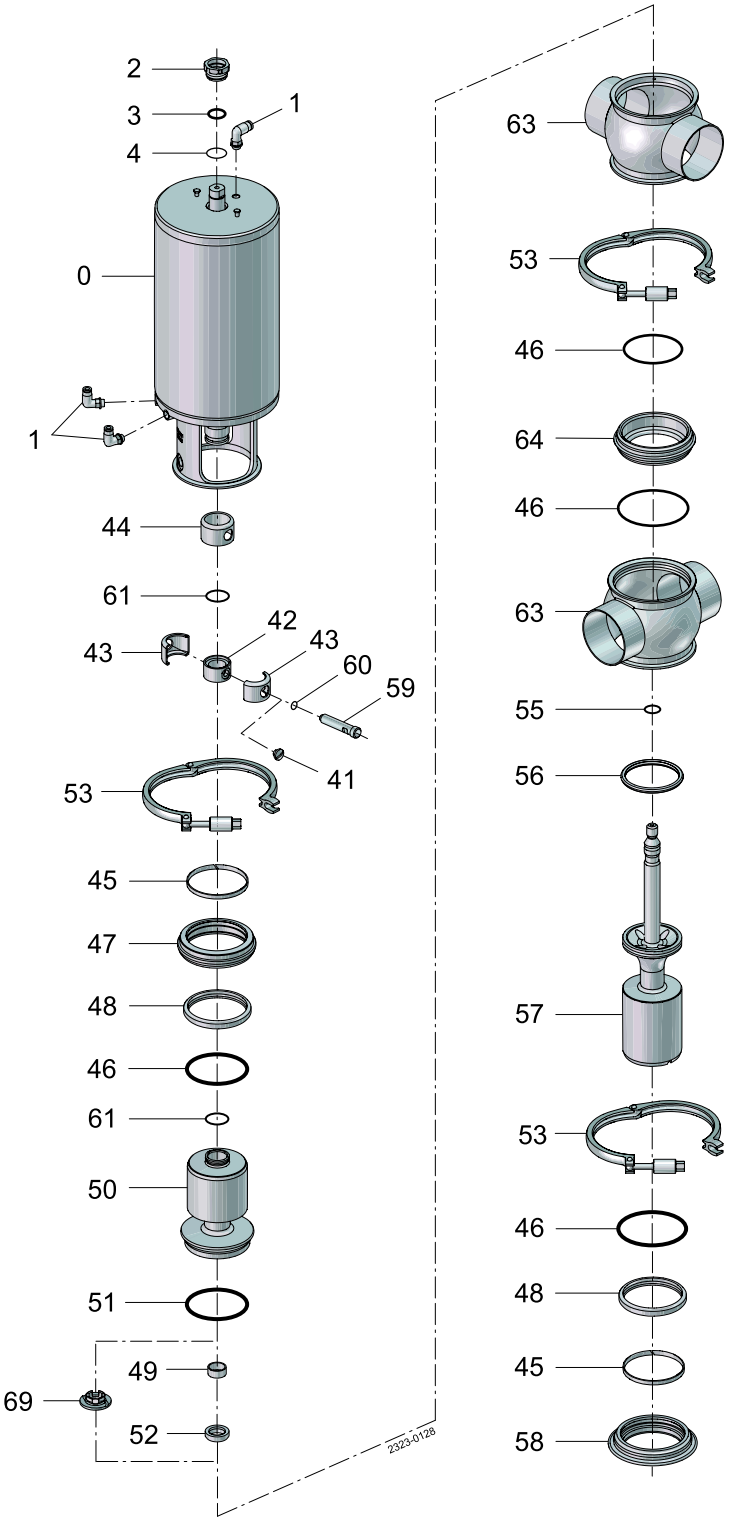
If SpiralClean in leakage chamber extra O-rings (1x pos. 60 and 2x pos. 61) is required.

NOTE!

All FPM service kits are supplied with EPDM seal ring, pos. 56.

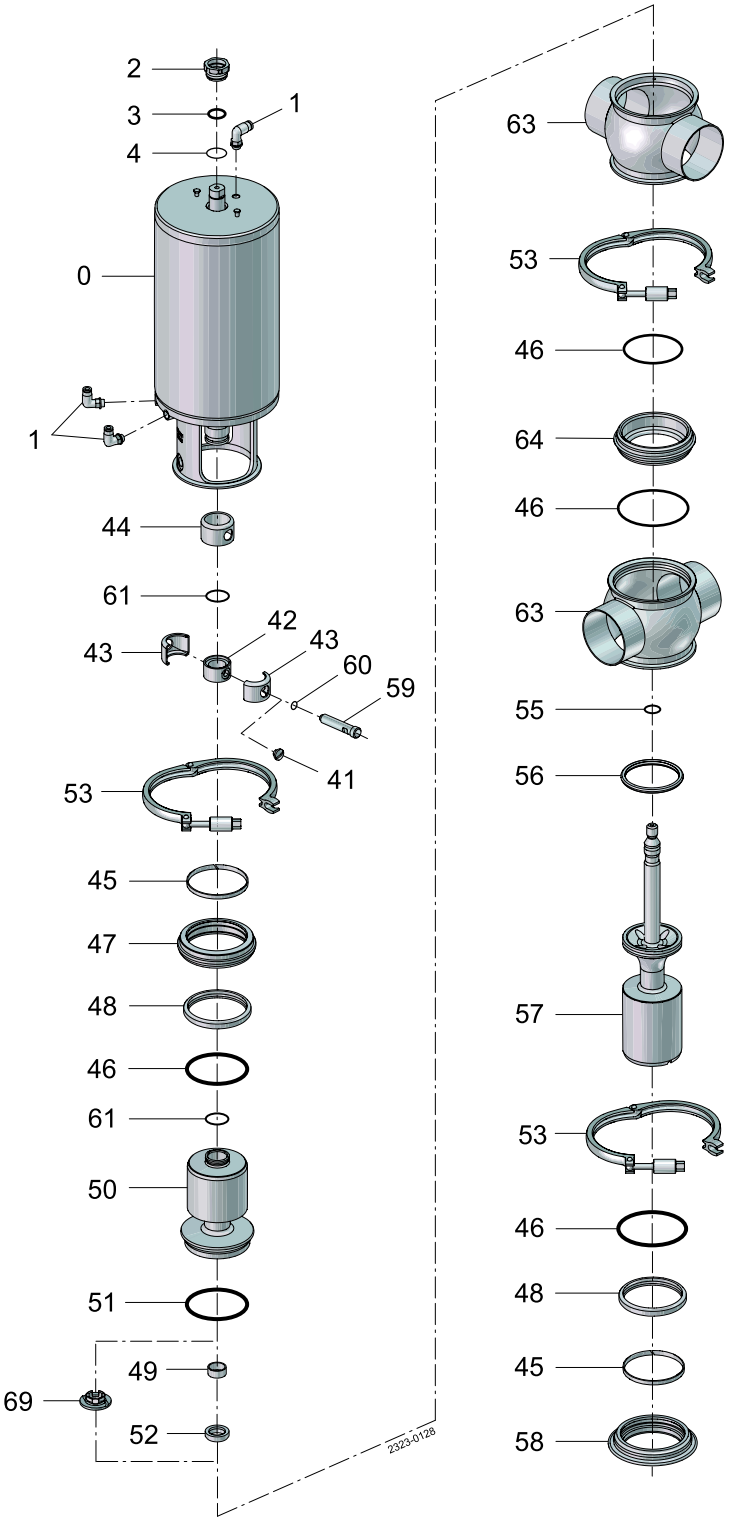
TD900-744/4

Not manufactured anymore



Pos		Qty	Denomination	DN50 51 mm	DN65 63.5 mm	.DN80 76.1 mm	DN100 101.6 mm
Actuator							
		1	Actuator, complete ROW	8010013693	8010001510	8010013844	8010013845
		1	Actuator, complete US	8010025636	8010025639	8010025641	8010025643
1		3	Air fitting - ROW	9611991988	9611991988	9611991988	9611991988
1		3	Air fitting - US	9611994682	9611994682	9611994682	9611994682
2	•	1	Bushing	9613132801	9613132801	9613132801	9613132801
3	•	1	O-ring	9611994300	9611994300	9611994300	9611994300
4	•	1	O-ring	9611994680	9611994680	9611994680	9611994680
Spindle liner							
41		1	Plug	9615331901	9615331901	9615331901	9615331901
42		1	Spindle liner	9614205301	9614205301	9614205301	9614205301
43		2	Clamp	9613009201	9613009201	9613009201	9613009201
44		1	Lock	9613009101	9613009101	9613009101	9613009101
Extra parts if SpiralClean in vent cavity							
61		2	O-ring, EPDM	9611993493	9611993493	9611993493	9611993493
60		1	O-ring, EPDM	9611995521	9611995521	9611995521	9611995521
59		1	Flushing tube	8010021032	8010021032	8010021032	8010021032
69		1	Spray nozzle, PVDF	9614221201	9613014801	9613014801	9613014801
Upper and lower sealing element							
45	Δ	2	Guide ring, PTFE	8010009480	8010001532	8010009479	8010009478
46	Δ	4	O-ring, EPDM (standard)	9611994288	9611994291	9611994294	9611994297
46	Δ	4	O-ring, HNBR	9611994289	9611994292	9611994295	9611994298
46		4	O-ring, FPM	9611994290	9611994293	9611994296	9611994299
46			O-ring, set (10 pcs.) EPDM	9614059425	9614059428	9614059431	9614059434
46			O-ring, set (10 pcs.) HNBR	9614059426	9614059429	9614059432	9614059435
46			O-ring, set (10 pcs.) FPM	9614059427	9614059430	9614059433	9614059436
47		1	Sealing element, upper	8010009258	8010002847	8010009260	8010009262
48	Δ	2	Lipseal, double EPDM	8010004661	8010001534	8010004662	8010004663
48		2	Lipseal, double FPM	8010004686	8010004689	8010004692	8010004695
48		2	Lipseal, double HNBR	8010004687	8010004690	8010004693	8010004696
58		1	Sealing element, lower	8010009259	8010002848	8010009261	8010009264
Upper plug							
50		1	Plug, upper ISO	8010011557	8010001529	8010011556	8010011554
50		1	Plug, upper DIN	8010013477	8010013474	8010011555	8010011553
51		1	Plug seal, EPDM (standard)	9613150007	9613150010	9613150013	9613150016
51		1	Plug seal, HNBR	9613150008	9613150011	9613150014	9613150017
51		1	Plug seal, FPM	9613150009	9613150012	9613150015	9613150018
51			Plug seal, set (10 pcs.) EPDM	9614059407	9614059410	9614059413	9614059416
51			Plug seal, set (10 pcs.) FPM	9614059409	9614059412	9614059415	9614059418
51			Plug seal, set (10 pcs.) HNBR	9614059408	9614059411	9614059414	9614059417
49	Δ	1	Guide ring, PTFE	9613008402	9613008402	9613008402	9613008402
52	Δ	1	Lip seal, EPDM (standard)	9613008711	9613008711	9613008711	9613008711
52		1	Lip seal, FPM	9613008713	9613008713	9613008713	9613008713
52		1	Lip seal, HNBR	9613008714	9613008714	9613008714	9613008714
Clamp							
53		3	Clamp	9612939304	9612939305	9612939306	9612939307
Lower plug							
55	Δ	1	O-ring, EPDM	9611993572	9611993572	9611993572	9611993572
55			O-ring set, (10 pcs.) EPDM	8010023164	8010023164	8010023164	8010023164
56	Δ	1	Seal ring, radial EPDM	8010004656	8010001535	8010004657	8010004658
56		1	Seal ring, radial FPM				
56		1	Seal ring, radial HNBR	8010004672	8010004674	8010004676	8010004678
56			Seal ring, set (10 pcs.) EPDM	8010028052	8010028054	8010028055	8010028056
57		1	Plug, lower ISO	8010008778	8010001530	8010014080	8010008783
57		1	Plug, lower DIN	8010013478	8010013475	8010014086	8010014033
Valve body							
63		2	Valve body, 1 port ISO	9613139305	9613139307	9613139309	9613139311
63		2	Valve body, 2 ports ISO	9613139306	9613139308	9613139310	9613139312
63		2	Valve body, 1 port DIN	9613139405	9613139407	9613139409	9613139411
63		2	Valve body, 2 ports DIN	9613139406	9613139408	9613139410	9613139412
64		1	Valve body, seat	8010028471	8010028472	8010028473	8010028474

Not manufactured anymore

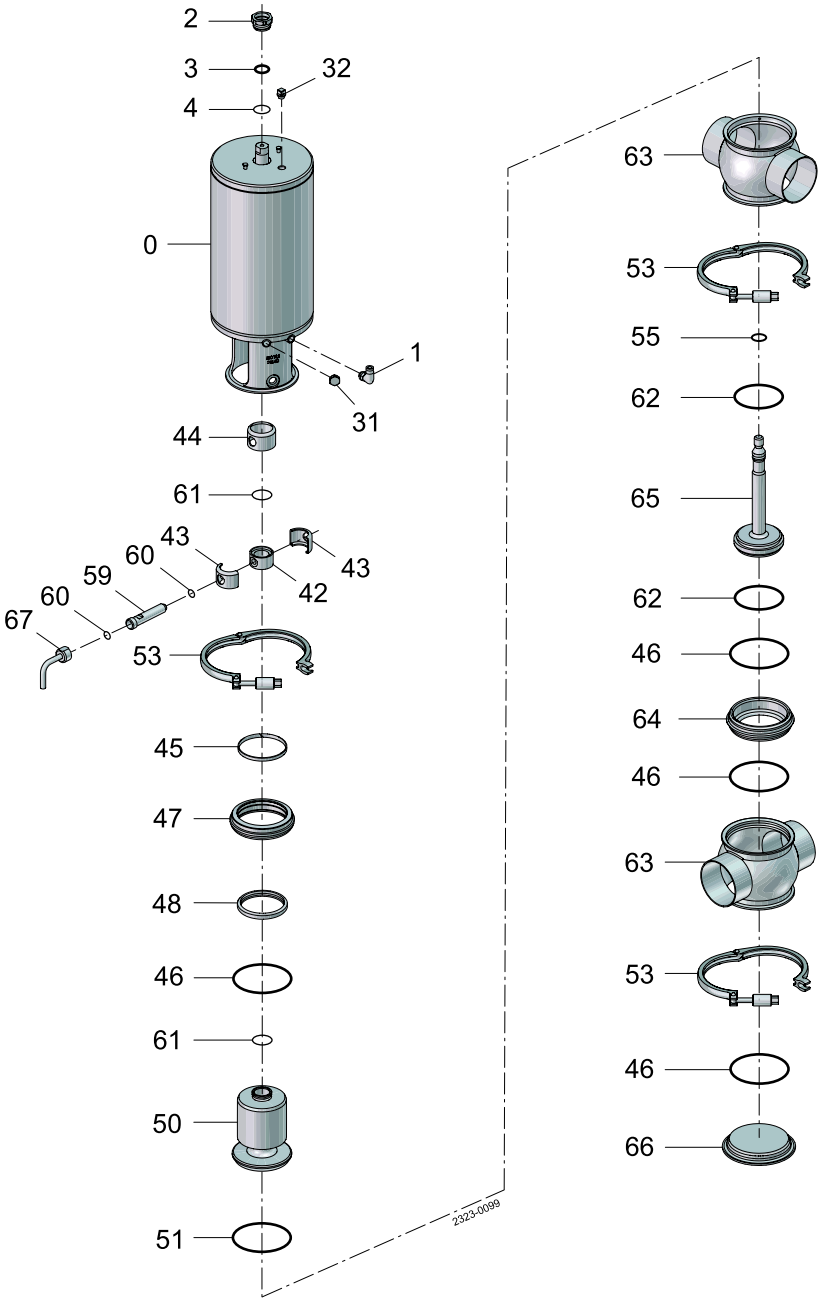


		DN50 51 mm	DN65 63.5 mm	.DN80 76.1 mm	DN100 101.6 mm
Service kits for actuator					
•	Service kits, Actuator	8010027446	8010027446	8010027446	8010027446
Service kits for product wetted parts					
△	Service kits, EPDM	8010029662	8010029665	8010029668	8010029671
△	Service kits, FPM	8010029663	8010029666	8010029669	8010029672
△	Service kits, HNBR	8010029664	8010029667	8010029670	8010029673

Parts marked with • are included in the service kits (actuator)
Parts marked with △ are included in the service kits (product wetted parts)
If SpiralClean in leakage chamber extra O-rings (1x pos. 60 and 2x pos. 61) is required.

NOTE!
All FPM service kits are supplied with EPDM seal ring, pos. 56.

TD900-747/1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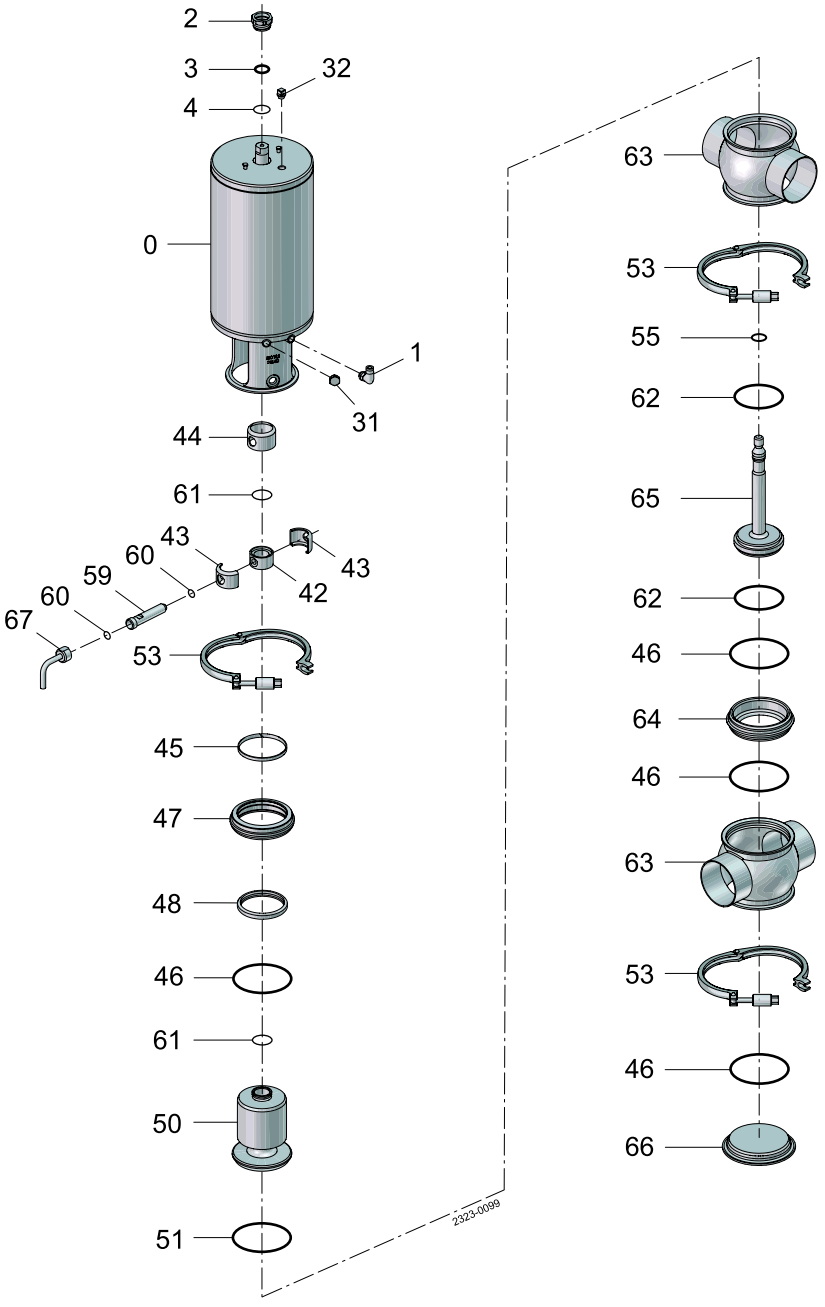
Pos		Qty	Denomination	DN25 25 mm	DN40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
0		1	Actuator, complete	8010034591	8010034593	8010022225	8010022226	8010022227	8010022228
0		1	Actuator, complete US	8010050490	8010050492	8010025638	8010025640	8010025642	8010025644
1		1	Air fitting, ø6mm	9611991988	9611991988	9611991988	9611991988	9611991988	9611991988
1		1	Air fitting, 1/4" - US	9611994682	9611994682	9611994682	9611994682	9611994682	9611994682
31		1	Plug	9611993709	9611993709	9611993709	9611993709	9611993709	9611993709
32		1	Air release plug	9613414101	9613414101	9613414101	9613414101	9613414101	9613414101
2	•	1	Bushing	9613132801	9613132801	9613132801	9613132801	9613132801	9613132801
3	•	1	O-ring	9611994300	9611994300	9611994300	9611994300	9611994300	9611994300
4	•	1	O-ring	9611994680	9611994680	9611994680	9611994680	9611994680	9611994680
Spindle liner									
42		1	Spindle liner	9614221101	9614221101	9614205301	9614205301	9614205301	9614205301
43		2	Clamp	9613011801	9613011801	9613009201	9613009201	9613009201	9613009201
44		1	Lock	9613011701	9613011701	9613009101	9613009101	9613009101	9613009101
59		1	Flushing tube	8010021032	8010021032	8010021032	8010021032	8010021032	8010021032
60	Δ	2	O-ring, EPDM	9611995521	9611995521	9611995521	9611995521	9611995521	9611995521
61	Δ	2	O-ring, EPDM	9611993492	9611993492	9611993493	9611993493	9611993493	9611993493
67		1	Drain pipe, complete	8010021137	8010021137	8010021137	8010021137	8010021137	8010021137
Upper sealing element									
45	Δ	1	Guide ring, PTFE	9613008416	9613008416	8010009480	8010001532	8010009479	8010009478
46	Δ	4	O-ring, EPDM (standard)	9611994285	9611994285	9611994288	9611994291	9611994294	9611994297
46		4	O-ring, HNBR	9611994286	9611994286	9611994289	9611994292	9611994295	9611994298
46		4	O-ring, FPM	9611994287	9611994287	9611994290	9611994293	9611994296	9611994299
46			O-ring, set (10 pcs.) EPDM	9614059422	9614059422	9614059425	9614059428	9614059431	9614059434
46			O-ring, set (10 pcs.) HNBR	9614059423	9614059423	9614059426	9614059429	9614059432	9614059435
46			O-ring, set (10 pcs.) FPM	9614059424	9614059424	9614059427	9614059430	9614059433	9614059436
47		1	Sealing element, upper	8010034271	8010034271	8010009258	8010002847	8010009260	8010009262
48	Δ	1	Lipseal, double EPDM	9613008501	9613008501	8010004661	8010001534	8010004662	8010004663
48		1	Lipseal, double FPM	9613008503	9613008503	8010004686	8010004689	8010004692	8010004695
48		1	Lipseal, double HNBR	9613008504	9613008504	8010004687	8010004690	8010004693	8010004696
Upper plug									
50		1	Plug, upper ISO	8010034299	8010034300	8010014606	8010014609	8010014613	8010014611
50		1	Plug, upper DIN	8010034455	8010034452	8010014679	8010014681	8010014685	8010014683
51	Δ	1	Plug seal, EPDM (standard)	9613150004	9613150004	9613150007	9613150010	9613150013	9613150016
51		1	Plug seal, HNBR	9613150005	9613150005	9613150008	9613150011	9613150014	9613150017
51		1	Plug seal, FPM	9613150006	9613150006	9613150009	9613150012	9613150015	9613150018
51			Plug seal, set (10 pcs.) EPDM	9614059404	9614059404	9614059407	9614059410	9614059413	9614059416
51			Plug seal, set (10 pcs.) FPM	9614059406	9614059406	9614059409	9614059412	9614059415	9614059418
51			Plug seal, set (10 pcs.) HNBR	9614059405	9614059405	9614059408	9614059411	9614059414	9614059417
Lower plug									
55	Δ	1	O-ring, EPDM	9611993555	9611993555	9611993572	9611993572	9611993572	9611993572
55			O-ring set, (10 pcs.) EPDM	8010023163	8010023163	8010023164	8010023164	8010023164	8010023164
62	Δ	2	Plug seal, EPDM (standard)	9613150001	9613150001	9613150004	9613150007	9613150010	9613150013
62		2	Plug seal, HNBR	9613150002	9613150002	9613150005	9613150008	9613150011	9613150014
62		2	Plug seal, FPM	9613150003	9613150003	9613150006	9613150009	9613150012	9613150015
62			Plug seal, set (10 pcs.) EPDM	9614059401	9614059401	9614059404	9614059407	9614059410	9614059413
62			Plug seal, set (10 pcs.) FPM	9614059403	9614059403	9614059406	9614059409	9614059412	9614059415
62			Plug seal, set (10 pcs.) HNBR	9614059402	9614059402	9614059405	9614059408	9614059411	9614059414
65		1	Plug, lower ISO	8010034312	8010034308	8010014607	8010014610	8010014614	8010014612
65		1	Plug, lower DIN	8010034456	8010034453	8010014680	8010014682	8010014686	8010014684
Clamp									
53		3	Clamp	9612939303	9612939303	9612939304	9612939305	9612939306	9612939307
Valve body									
63		2	Valve body, 1 port ISO	9613139301	9613139303	9613139305	9613139307	9613139309	9613139311
63		2	Valve body, 2 ports ISO	9613139302	9613139304	9613139306	9613139308	9613139310	9613139312
63		2	Valve body, 1 port DIN	9613139401	9613139403	9613139405	9613139407	9613139409	9613139411
63		2	Valve body, 2 ports DIN	9613139402	9613139404	9613139406	9613139408	9613139410	9613139412
64		1	Valve body, seat	8010034298	8010034298	8010014615	8010014616	8010014617	8010014618
66		1	Blank	9613130102	9613130102	9613130103	9613130104	9613130105	9613130106

Recommended spare parts: Service kits.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		DN25 25 mm	DN40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
Service kits for actuator							
•	Service kit, actuator	8010027446	8010027446	8010027446	8010027446	8010027446	8010027446
Service kits for product wetted parts							
△	Service kit, EPDM	8010050500	8010050500	8010026158	8010026161	8010026164	8010026167
△	Service kit, FPM	8010050501	8010050501	8010026159	8010026162	8010026165	8010026168
△	Service kit, HNBR	8010050502	8010050502	8010026160	8010026163	8010026166	8010026169

Parts marked with • are included in the service kits (actuator)
Parts marked with △ are included in the service kits (product wetted parts)

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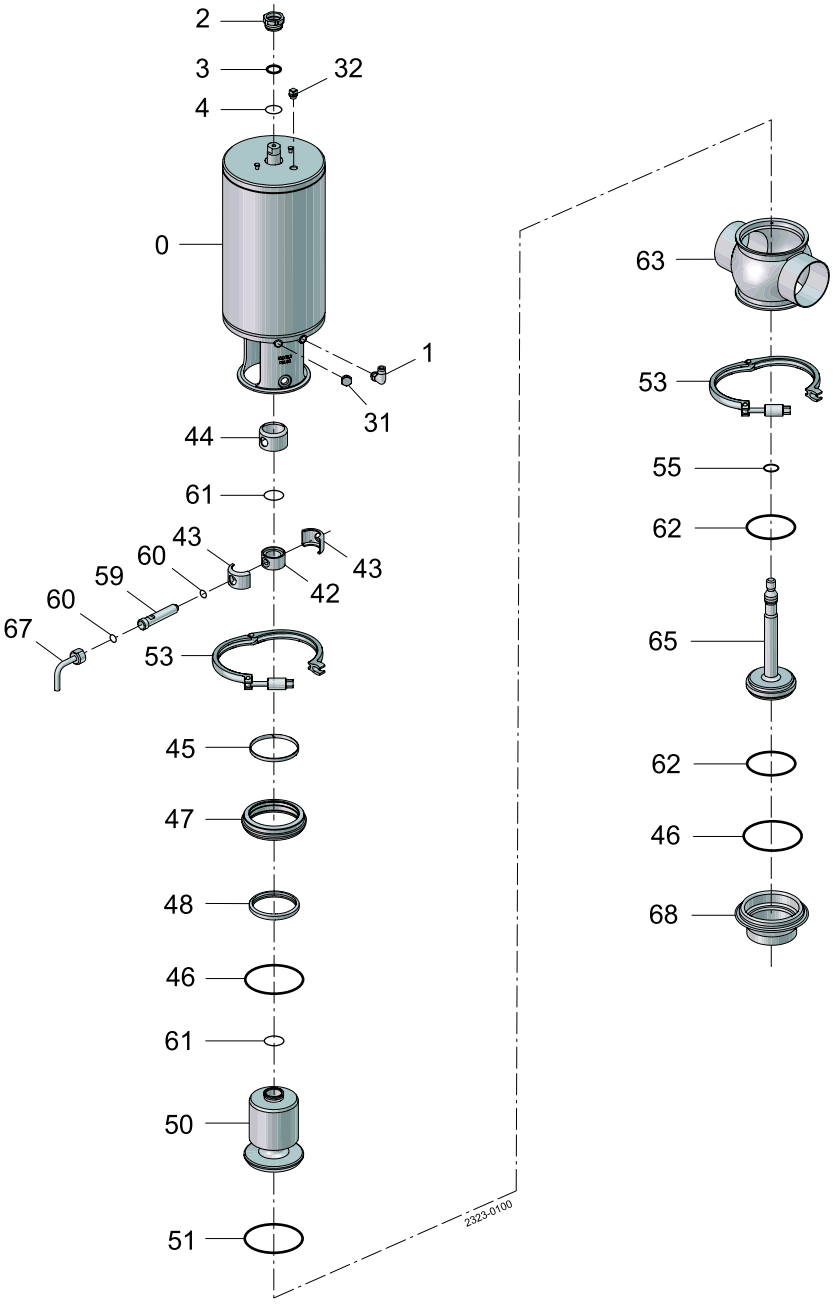
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Pos		Qty	Denomination	DN25 25 mm	DN 40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
Actuator									
		1	Actuator, complete	8010034591	8010034593	8010022225	8010022226	8010022227	8010022228
		1	Actuator, complete US	8010050490	8010050492	8010025638	8010025640	8010025642	8010025644
1		1	Air fitting, ø6mm	9611991988	9611991988	9611991988	9611991988	9611991988	9611991988
1		1	Air fitting, 1/4" - US	9611994682	9611994682	9611994682	9611994682	9611994682	9611994682
31		1	Plug	9611993709	9611993709	9611993709	9611993709	9611993709	9611993709
32		1	Air release plug	9613414101	9613414101	9613414101	9613414101	9613414101	9613414101
2	•	1	Bushing	9613132801	9613132801	9613132801	9613132801	9613132801	9613132801
3	•	1	O-ring	9611994300	9611994300	9611994300	9611994300	9611994300	9611994300
4	•	1	O-ring	9611994680	9611994680	9611994680	9611994680	9611994680	9611994680
Spindle liner									
42		1	Spindle liner	9614221101	9614221101	9614205301	9614205301	9614205301	9614205301
43		2	Clamp	9613011801	9613011801	9613009201	9613009201	9613009201	9613009201
44		1	Lock	9613011701	9613011701	9613009101	9613009101	9613009101	9613009101
59		1	Flushing tube	8010021032	8010021032	8010021032	8010021032	8010021032	8010021032
60	Δ	2	O-ring, EPDM	9611995521	9611995521	9611995521	9611995521	9611995521	9611995521
61	Δ	2	O-ring, EPDM	9611993492	9611993492	9611993493	9611993493	9611993493	9611993493
67		1	Drain pipe, complete	8010021137	8010021137	8010021137	8010021137	8010021137	8010021137
Upper sealing element									
45	Δ	1	Guide ring, PTFE	9613008416	9613008416	8010009480	8010001532	8010009479	8010009478
46	Δ	2	O-ring, EPDM (standard) ...	9611994285	9611994285	9611994288	9611994291	9611994294	9611994297
46		2	O-ring, HNBR	9611994286	9611994286	9611994289	9611994292	9611994295	9611994298
46		2	O-ring, FPM	9611994287	9611994287	9611994290	9611994293	9611994296	9611994299
46			O-ring, set (10 pcs.) EPDM .	9614059422	9614059422	9614059425	9614059428	9614059431	9614059434
46			O-ring, set (10 pcs.) HNBR .	9614059423	9614059423	9614059426	9614059429	9614059432	9614059435
46			O-ring, set (10 pcs.) FPM ..	9614059424	9614059424	9614059427	9614059430	9614059433	9614059436
47		1	Sealing element, upper	8010034271	8010034271	8010009258	8010002847	8010009260	8010009262
48	Δ	1	Lipseal, double EPDM	9613008501	9613008501	8010004661	8010001534	8010004662	8010004663
48		1	Lipseal, double FPM	9613008503	9613008503	8010004686	8010004689	8010004692	8010004695
48		1	Lipseal, double HNBR	9613008504	9613008504	8010004687	8010004690	8010004693	8010004696
Upper plug									
50		1	Plug, upper ISO	8010034299	8010034300	8010014606	8010014609	8010014613	8010014611
50		1	Plug, upper DIN	8010034455	8010034452	8010014679	8010014681	8010014685	8010014683
51	Δ	1	Plug seal, EPDM (standard)	9613150004	9613150004	9613150007	9613150010	9613150013	9613150016
51		1	Plug seal, HNBR	9613150005	9613150005	9613150008	9613150011	9613150014	9613150017
51		1	Plug seal, FPM	9613150006	9613150006	9613150009	9613150012	9613150015	9613150018
51			Plug seal, set (10 pcs.) EPDM	9614059404	9614059404	9614059407	9614059410	9614059413	9614059416
51			Plug seal, set (10 pcs.) FPM	9614059406	9614059406	9614059409	9614059412	9614059415	9614059418
51			Plug seal, set (10 pcs.) HNBR	9614059405	9614059405	9614059408	9614059411	9614059414	9614059417
Lower plug									
55	Δ	1	O-ring, EPDM	9611993555	9611993555	9611993572	9611993572	9611993572	9611993572
55			O-ring set, (10 pcs.) EPDM .	8010023163	8010023163	8010023164	8010023164	8010023164	8010023164
62	Δ	2	Plug seal, EPDM (standard)	9613150001	9613150001	9613150004	9613150007	9613150010	9613150013
62		2	Plug seal, HNBR	9613150002	9613150002	9613150005	9613150008	9613150011	9613150014
62		2	Plug seal, FPM	9613150003	9613150003	9613150006	9613150009	9613150012	9613150015
62			Plug seal, set (10 pcs.) EPDM	9614059401	9614059401	9614059404	9614059407	9614059410	9614059413
62			Plug seal, set (10 pcs.) FPM	9614059403	9614059403	9614059406	9614059409	9614059412	9614059415
62			Plug seal, set (10 pcs.) HNBR	9614059402	9614059402	9614059405	9614059408	9614059411	9614059414
65		1	Plug, lower ISO	8010034312	8010034308	8010014607	8010014610	8010014614	8010014612
65		1	Plug, lower DIN	8010034456	8010034453	8010014680	8010014682	8010014686	8010014684
Clamp									
53		2	Clamp	9612939303	9612939303	9612939304	9612939305	9612939306	9612939307
Valve body									
63		1	Valve body, 1 port ISO	9613139301	9613139303	9613139305	9613139307	9613139309	9613139311
63		1	Valve body, 2 ports ISO	9613139302	9613139304	9613139306	9613139308	9613139310	9613139312
63		1	Valve body, 1 port DIN	9613139401	9613139403	9613139405	9613139407	9613139409	9613139411
63		1	Valve body, 2 ports DIN	9613139402	9613139404	9613139406	9613139408	9613139410	9613139412
68		1	Port seal element, ISO	8010034416	8010034417	8010025070	8010025072	8010025074	8010025076
68		1	Port seal element, DIN	8010034462	8010034463	8010025071	8010025073	8010025075	8010025077

Recommended spare parts: Service kits

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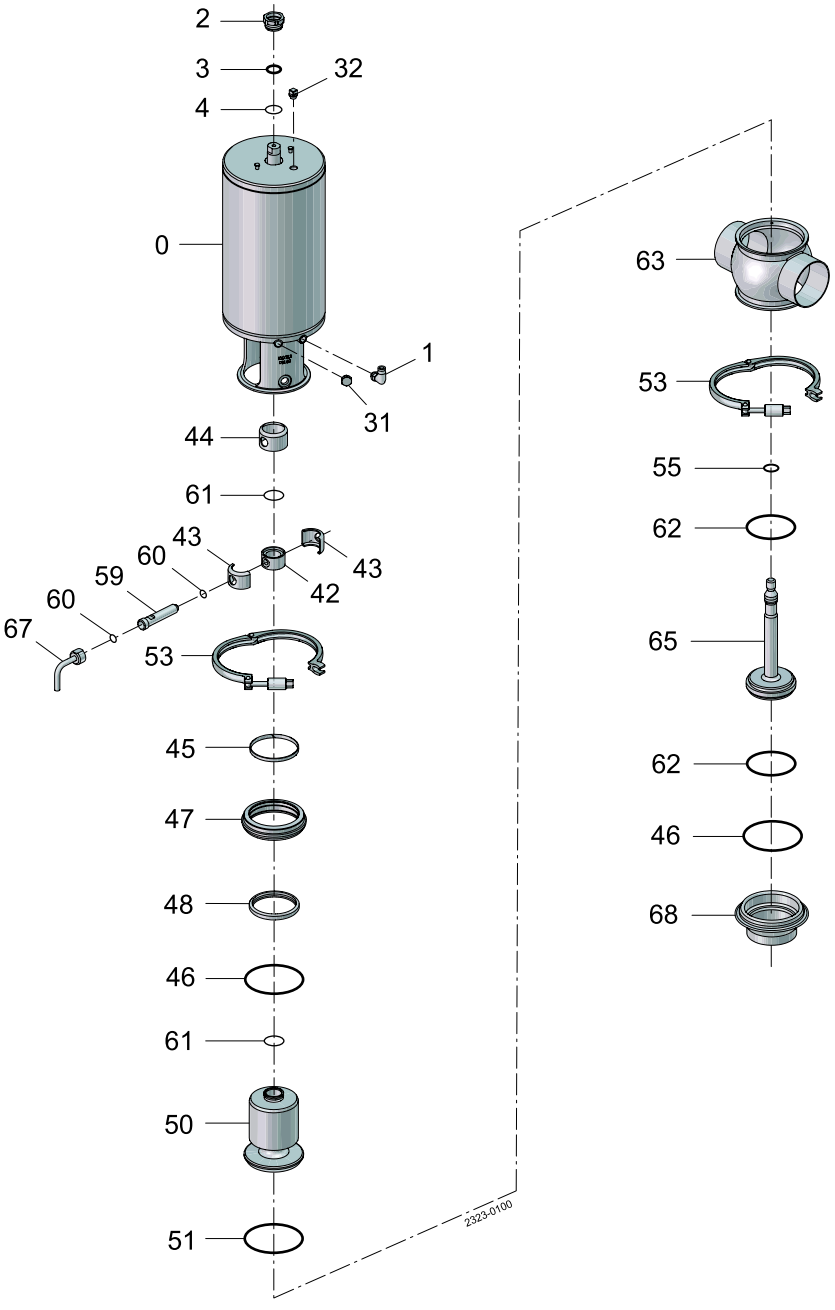
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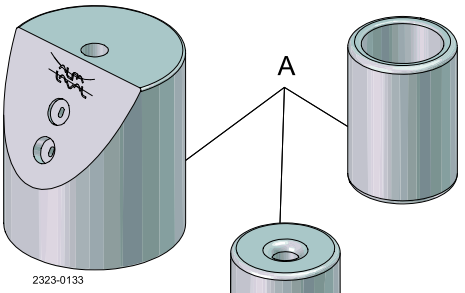
		DN25 25 mm	DN 40 38 mm	DN50 51 mm	DN65 63.5 mm	DN80 76.1 mm	DN100 101.6mm
Service kits for actuator							
•	Service kit, actuator	8010027446	8010027446	8010027446	8010027446	8010027446	8010027446
Service kits for product wetted parts							
Δ	Service kit, EPDM	8010050503	8010050503	8010026170	8010026173	8010026176	8010026179
Δ	Service kit, FPM	8010050504	8010050504	8010026171	8010026174	8010026177	8010026180
Δ	Service kit, HNBR	8010050505	8010050505	8010026172	8010026175	8010026178	8010026181

Parts marked with • are included in the service kits (actuator)
Parts marked with △ are included in the service kits (product wetted parts)

TD900-746/3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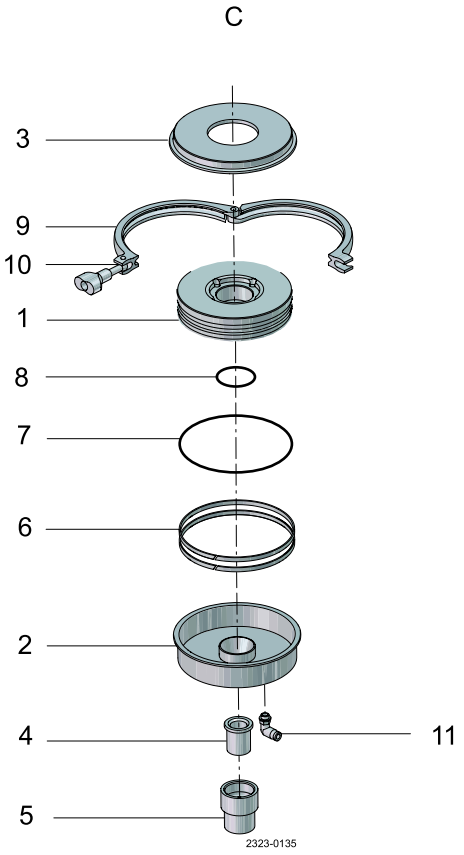
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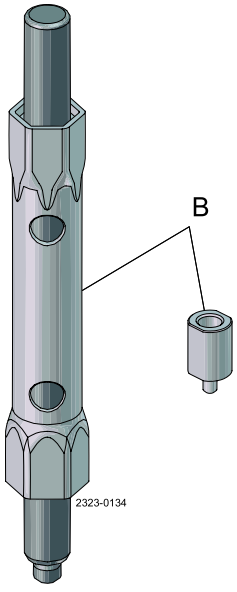
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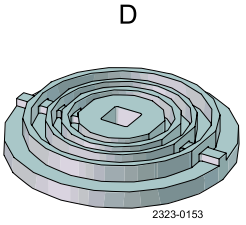
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Pos	Qty	Denomination	25-38 mm DN 25-40	51 mm DN50	63.5 mm DN65	76.1 mm DN80	101.6 mm DN100
A		Mounting tool for elastomer upper plug seals and Unique CIP lower elastomer seals	8010034706	8010028280	8010028191	8010028311	8010028184

Pos	Qty	Denomination	DN25-100 25 -101.6mm
B	1	Tool for actuator bushing (pos. 6)	9614198401

Pos	Qty	Denomination	Seat ø35.3	Seat ø44.3	Seat ø60.3	Seat ø75.3	Seat ø94.3
C		Mounting tool for lower radial seal Unique Process	8010034471	8010025092	8010025083	8010025086	8010025089
1	1	Piston					
2	1	Lower Part					
3	1	Upper Part					
4	1	Bushing					
5	1	Guide					
6	2	Guide ring	9613008422	9613008422	9613008422	9613008422	9613008422
7	1	O-ring, NBR	9611993349	9611993349	9611993349	9611993349	9611993349
8	1	O-ring, NBR	9611993705	9611993705	9611993705	9611993705	9611993705
9	1	Clamp					
10	1	Wingnut					
11	1	Air fitting					

Pos	Qty	Denomination	DN50-100 51-101,6 mm
D	1	Mounting tool for lower plugs Unique Process	8010032615

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